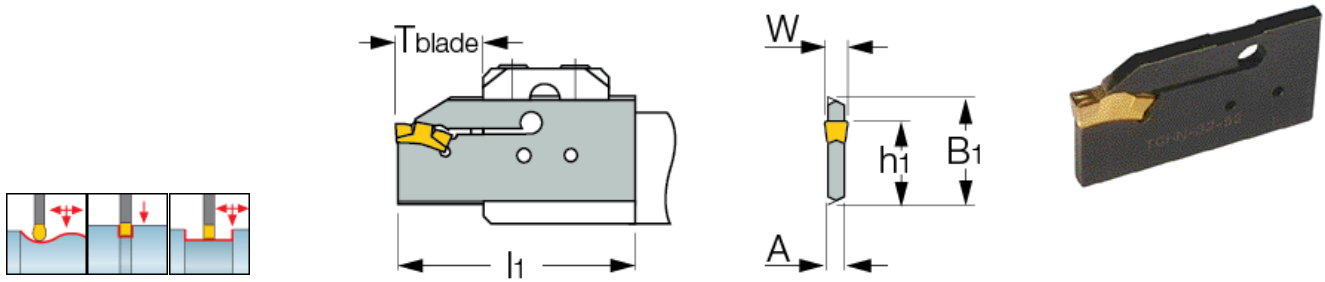


**TGHN-S** : Single-ended blades for TOP-GRIP utility grooving and turning inserts.



Designation	B1	W min	W max	T blmin	T blade	h1	l1	A
TGHN 32-3S	32	3	3	10	18	24.8	48.3	2.4
TGHN 32-4S	32	4	5	12	21	24.8	49.5	3.2
TGHN 32-5S	32	5	5	12	25	24.8	54	4
TGHN 32-6S	32	6	6.35	16	25	24.8	55.7	5.2

Use the drilled holes on blade for min. and max. overhang  
 When using a double-ended insert, grooving depth is limited by the insert.