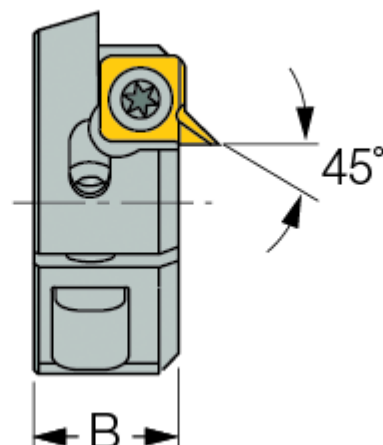
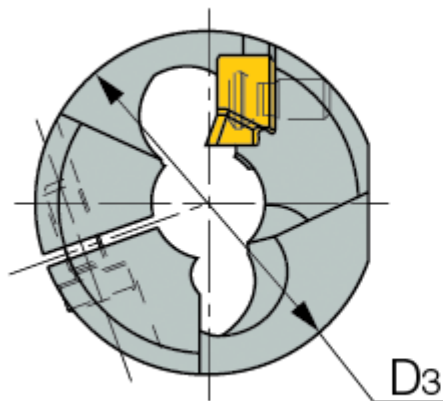




RING DCM : Chamfering ring mounted on the CHAMDRILL drills for drilling and chamfering in one operation.



Designation	SS	D min	D max	D3	B	Ch
RING DCM 100	DCM 100	10.00	10.40	32.00	14.5	1.5
RING DCM 105	DCM 105	10.50	10.90	32.00	14.5	1.5
RING DCM 110	DCM 110	11.00	11.40	35.00	14.5	1.5
RING DCM 115	DCM 115	11.50	11.90	35.00	14.5	1.5
RING DCM 120	DCM 120	12.00	12.40	37.50	14.5	1.5
RING DCM 125	DCM 125	12.50	12.90	37.50	14.5	1.5
RING DCM 130	DCM 130	13.00	13.40	39.00	14.5	1.5
RING DCM 135	DCM 135	13.50	13.90	39.00	14.5	1.5
RING DCM 140	DCM 140	14.00	14.40	41.00	15.5	1.5
RING DCM 145	DCM 145	14.50	14.90	41.00	15.5	1.5
RING DCM 150	DCM 150	15.00	15.90	43.00	16.5	1.5
RING DCM 160	DCM 160	16.00	16.90	45.00	17.0	2.0
RING DCM 170	DCM 170	17.00	17.90	47.00	17.5	2.0
RING DCM 180	DCM 180	18.00	18.90	48.00	18.0	2.0
RING DCM 190	DCM 190	19.00	19.90	50.00	18.0	2.0
RING DCM 200	DCM 200	20.00	20.90	52.00	18.5	2.0

RING DCM can be mounted only on DCM 3XD and DCM 5XD drills.