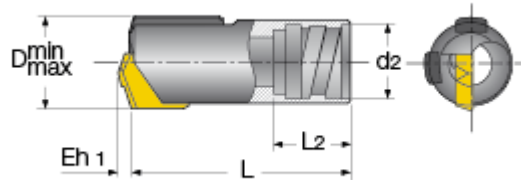
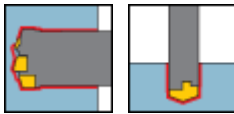




DSD-I1 : Deep, single tube drill, with internal single start thread and a brazed tip. Each item represents a diameter range. For a specific order an order form should be filled out.



NOM 0 refers to non-coated drill head, NOM 2 refers to coated drill head.



Designation	D min	D max	L	L2	d2	Eh1	Ts
DSD-I1 14.51-15.00 NOM 0	14.51	15.00	52.00	22.00	11.50	2.2	TS-00
DSD-I1 14.51-15.00 NOM 2	14.51	15.00	52.00	22.00	11.50	2.2	TS-00
DSD-I1 15.01-15.50 NOM 0	15.01	15.50	52.30	22.80	11.80	2.3	TS-01
DSD-I1 15.01-15.50 NOM 2	15.01	15.50	52.30	22.80	11.80	2.3	TS-01
DSD-I1 15.51-16.00 NOM 0	15.51	16.00	52.30	22.80	12.40	2.3	TS-02
DSD-I1 15.51-16.00 NOM 2	15.51	16.00	52.30	22.80	12.40	2.3	TS-02
DSD-I1 16.01-16.50 NOM 0	16.01	16.50	52.40	22.80	12.70	2.4	TS-03
DSD-I1 16.01-16.50 NOM 2	16.01	16.50	52.40	22.80	12.70	2.4	TS-03
DSD-I1 16.51-17.25 NOM 0	16.51	17.25	52.70	22.80	13.40	2.7	TS-04
DSD-I1 16.51-17.25 NOM 2	16.51	17.25	52.70	22.80	13.40	2.7	TS-04
DSD-I1 17.26-18.00 NOM 0	17.26	18.00	52.70	22.80	13.70	2.7	TS-05
DSD-I1 17.26-18.00 NOM 2	17.26	18.00	52.70	22.80	13.70	2.7	TS-05
DSD-I1 18.01-19.00 NOM 0	18.01	19.00	52.80	22.80	14.40	2.8	TS-06
DSD-I1 18.01-19.00 NOM 2	18.01	19.00	52.80	22.80	14.40	2.8	TS-06
DSD-I1 19.01-19.99 NOM 0	19.01	19.99	52.90	22.80	15.40	2.9	TS-07
DSD-I1 19.01-19.99 NOM 2	19.01	19.99	52.90	22.80	15.40	2.9	TS-07
DSD-I1 20.00-21.99 NOM 0	20.00	21.99	62.10	25.00	16.50	3.1	TS-08
DSD-I1 20.00-21.99 NOM 2	20.00	21.99	62.10	25.00	16.50	3.1	TS-08
DSD-I1 22.00-24.99 NOM 0	22.00	24.99	62.40	25.00	19.00	3.4	TS-09
DSD-I1 22.00-24.99 NOM 2	22.00	24.99	62.40	25.00	19.00	3.4	TS-09
DSD-I1 25.00-26.99 NOM 0	25.00	26.99	69.70	25.00	20.00	3.7	TS-010
DSD-I1 25.00-26.99 NOM 2	25.00	26.99	69.70	25.00	20.00	3.7	TS-010
DSD-I1 27.00-29.99 NOM 0	27.00	29.99	70.00	25.00	22.00	4.0	TS-011
DSD-I1 27.00-29.99 NOM 2	27.00	29.99	70.00	25.00	22.00	4.0	TS-011
DSD-I1 30.00-31.99 NOM 0	30.00	31.99	75.40	25.00	24.00	4.4	TS-012
DSD-I1 30.00-31.99 NOM 2	30.00	31.99	75.40	25.00	24.00	4.4	TS-012
DSD-I1 32.00-33.99 NOM 0	32.00	33.99	85.60	25.00	26.00	4.6	TS-013
DSD-I1 32.00-33.99 NOM 2	32.00	33.99	85.60	25.00	26.00	4.6	TS-013
DSD-I1 34.00-36.99 NOM 0	34.00	36.99	86.00	40.00	27.00	5.0	TS-014
DSD-I1 34.00-36.99 NOM 2	34.00	36.99	86.00	40.00	27.00	5.0	TS-014
DSD-I1 37.00-39.99 NOM 0	37.00	39.99	86.20	40.00	30.00	5.2	TS-015
DSD-I1 37.00-39.99 NOM 2	37.00	39.99	86.20	40.00	30.00	5.2	TS-015
DSD-I1 40.00-43.99 NOM 0	40.00	43.99	86.60	40.00	33.00	5.1	TS-016
DSD-I1 40.00-43.99 NOM 2	40.00	43.99	86.60	40.00	33.00	5.1	TS-016
DSD-I1 44.00-46.99 NOM 0	44.00	46.99	97.00	40.00	37.00	5.5	TS-017
DSD-I1 44.00-46.99 NOM 2	44.00	46.99	97.00	40.00	37.00	5.5	TS-017

DSD-I1 47.00-51.99 NOM 0	47.00	51.99	97.40	40.00	41.00	5.9	TS-018
DSD-I1 47.00-51.99 NOM 2	47.00	51.99	97.40	40.00	41.00	5.9	TS-018
DSD-I1 52.00-56.99 NOM 0	52.00	56.99	97.70	40.00	44.00	6.2	TS-019
DSD-I1 52.00-56.99 NOM 2	52.00	56.99	97.70	40.00	44.00	6.2	TS-019
DSD-I1 57.00-60.99 NOM 0	57.00	60.99	98.20	40.00	49.00	6.7	TS-020
DSD-I1 57.00-60.99 NOM 2	57.00	60.99	98.20	40.00	49.00	6.7	TS-020
DSD-I1 61.00-65.00 NOM 0	61.00	65.00	98.70	40.00	53.00	7.2	TS-021
DSD-I1 61.00-65.00 NOM 2	61.00	65.00	98.70	40.00	53.00	7.2	TS-021

The drill tip is supplied in a grade that is suitable to machine the material group which is indicated in the drill head designation: P-Steel M-Stainless Steel K-Cast Iron.
For quotation form and user guide click on "More Info".