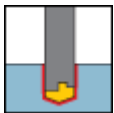
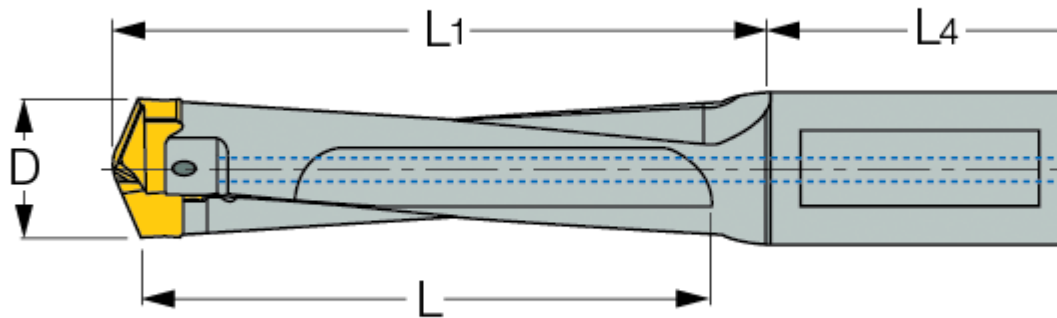




DCM-3.5D (7.5-20.9 mm 3.5xD) : UNICHAMDRILL indexable head drills without a flange with 3.5xD drilling depth.



Designation	D min	D max	L	d	L1	L4	Po. Size
DCM 075-026-8B-3.5D	7.50	7.90	26.0	8.00	33.7	43.0	8.0
DCM 080-028-8B-3.5D	8.00	8.40	28.0	8.00	35.9	43.0	8.0
DCM 085-029-9B-3.5D	8.50	8.90	29.0	9.00	36.9	43.0	8.0
DCM 090-031-9B-3.5D	9.00	9.40	31.0	9.00	39.1	43.0	9.0
DCM 095-033-10B-3.5D	9.50	9.90	33.0	10.00	40.3	43.0	9.0
DCM 100-033-10B-3.5D	10.00	10.40	33.0	10.00	43.0	43.0	10.0
DCM 105-034-11B-3.5D	10.50	10.90	34.0	11.00	44.8	43.0	10.0
DCM 110-036-11B-3.5D	11.00	11.40	36.0	11.00	46.9	43.0	11.0
DCM 115-038-12B-3.5D	11.50	11.90	38.0	12.00	48.6	43.0	11.0
DCM 120-042-12B-3.5D	12.00	12.40	42.0	12.00	50.8	43.0	12.0
DCM 125-042-13B-3.5D	12.50	12.90	42.0	13.00	52.6	43.0	12.0
DCM 130-042-13B-3.5D	13.00	13.40	42.0	13.00	54.5	45.0	13.0
DCM 135-044-14B-3.5D	13.50	13.90	44.0	14.00	56.2	45.0	13.0
DCM 140-048-14B-3.5D	14.00	14.40	48.0	14.00	59.2	45.0	14.0
DCM 145-050-15B-3.5D	14.50	14.90	50.0	15.00	60.9	45.0	14.0
DCM 150-052-15B-3.5D	15.00	15.90	52.0	15.00	63.1	45.0	15.0
DCM 160-052-16B-3.5D	16.00	16.90	52.0	16.00	67.0	48.0	16.0
DCM 170-055-17B-3.5D	17.00	17.90	55.0	17.00	73.6	48.0	17.0
DCM 180-060-18B-3.5D	18.00	18.90	60.0	18.00	78.3	48.0	18.0
DCM 190-062-19B-3.5D	19.00	19.90	62.5	19.00	81.8	54.0	19.0
DCM 200-066-20B-3.5D	20.00	20.90	66.0	20.00	84.6	54.0	20.0

Hole tolerance: $D+0.05$ mm (+.002") in average conditions. However, it can be higher or lower according to machine and tooling conditions

Can be used for specially tailored chamfering ring

