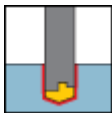
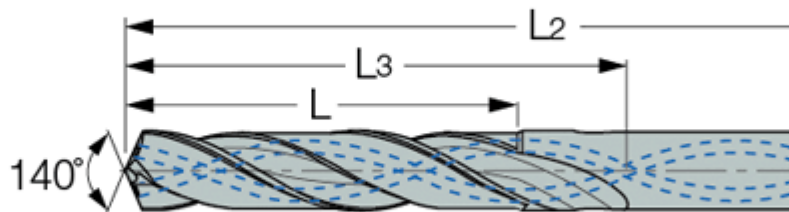




SCD-ACG5 (3-20 mm 5xD) : Solid carbide drills with coolant holes. Drilling depth 5xD (DIN 6537).

D	Tolerance m7
3.00-6	0.004-0.016
6.01-10	0.006-0.021
10.01-18	0.007-0.025
18.01- 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCD 030-023-060 ACG5	3.00	6.00	23.0	28.0	66.0	-	IC908
SCD 031-023-060 ACG5	3.10	6.00	23.0	28.0	66.0	-	IC908
SCD 032-023-060 ACG5	3.20	6.00	23.0	28.0	66.0	-	IC908
SCD 033-023-060 ACG5	3.30	6.00	23.0	28.0	66.0	M4	IC908
SCD 034-023-060 ACG5	3.40	6.00	23.0	28.0	66.0	-	IC908
SCD 035-023-060 ACG5	3.50	6.00	23.0	28.0	66.0	-	IC908
SCD 036-023-060 ACG5	3.60	6.00	23.0	28.0	66.0	-	IC908
SCD 037-023-060 ACG5	3.70	6.00	23.0	28.0	66.0	-	IC908
SCD 038-029-060 ACG5	3.80	6.00	29.0	36.0	74.0	-	IC908
SCD 039-029-060 ACG5	3.90	6.00	29.0	36.0	74.0	-	IC908
SCD 040-029-060 ACG5	4.00	6.00	29.0	36.0	74.0	-	IC908
SCD 041-029-060 ACG5	4.10	6.00	29.0	36.0	74.0	-	IC908
SCD 042-029-060 ACG5	4.20	6.00	29.0	36.0	74.0	M5	IC908
SCD 043-029-060 ACG5	4.30	6.00	29.0	36.0	74.0	-	IC908
SCD 044-029-060 ACG5	4.40	6.00	29.0	36.0	74.0	-	IC908
SCD 045-029-060 ACG5	4.50	6.00	29.0	36.0	74.0	-	IC908
SCD 046-029-060 ACG5	4.60	6.00	29.0	36.0	74.0	-	IC908
SCD 047-029-060 ACG5	4.70	6.00	29.0	36.0	74.0	-	IC908
SCD 053-035-060 ACG5	5.30	6.00	35.0	44.0	82.0	-	IC908
SCD 054-035-060 ACG5	5.40	6.00	35.0	44.0	82.0	-	IC908
SCD 059-035-060 ACG5	5.90	6.00	35.0	44.0	82.0	-	IC908

SCD 069-043-080 ACG5	6.90	8.00	43.0	53.0	91.0	-	IC908
SCD 073-043-080 ACG5	7.30	8.00	43.0	53.0	91.0	-	IC908
SCD 076-043-080 ACG5	7.60	8.00	43.0	53.0	91.0	-	IC908
SCD 081-049-100 ACG5	8.10	10.00	49.0	61.0	103.0	-	IC908
SCD 083-049-100 ACG5	8.30	10.00	49.0	61.0	103.0	-	IC908
SCD 089-049-100 ACG5	8.90	10.00	49.0	61.0	103.0	-	IC908
SCD 091-049-100 ACG5	9.10	10.00	49.0	61.0	103.0	-	IC908
SCD 092-049-100 ACG5	9.20	10.00	49.0	61.0	103.0	-	IC908
SCD 094-049-100 ACG5	9.40	10.00	49.0	61.0	103.0	-	IC908
SCD 097-049-100 ACG5	9.70	10.00	49.0	61.0	103.0	-	IC908
SCD 103-056-120 ACG5	10.30	12.00	56.0	71.0	118.0	-	IC908
SCD 107-056-120 ACG5	10.70	12.00	56.0	71.0	118.0	-	IC908
SCD 109-056-120 ACG5	10.90	12.00	56.0	71.0	118.0	-	IC908
SCD 112-056-120 ACG5	11.20	12.00	56.0	71.0	118.0	-	IC908
SCD 117-056-120 ACG5	11.70	12.00	56.0	71.0	118.0	-	IC908
SCD 118-056-120 ACG5	11.80	12.00	56.0	71.0	118.0	-	IC908
SCD 119-056-120 ACG5	11.90	12.00	56.0	71.0	118.0	-	IC908
SCD 121-060-140 ACG5	12.10	14.00	60.0	77.0	124.0	-	IC908
SCD 122-060-140 ACG5	12.20	14.00	60.0	77.0	124.0	-	IC908
SCD 123-060-140 ACG5	12.30	14.00	60.0	77.0	124.0	-	IC908
SCD 124-060-140 ACG5	12.40	14.00	60.0	77.0	124.0	-	IC908
SCD 126-060-140 ACG5	12.60	14.00	60.0	77.0	124.0	-	IC908
SCD 130-060-140 ACG5	13.00	14.00	60.0	77.0	124.0	-	IC908
SCD 131-060-140 ACG5	13.10	14.00	60.0	77.0	124.0	-	IC908
SCD 132-060-140 ACG5	13.20	14.00	60.0	77.0	124.0	-	IC908
SCD 133-060-140 ACG5	13.30	14.00	60.0	77.0	124.0	-	IC908
SCD 134-060-140 ACG5	13.40	14.00	60.0	77.0	124.0	-	IC908
SCD 135-060-140 ACG5	13.50	14.00	60.0	77.0	124.0	-	IC908
SCD 136-060-140 ACG5	13.60	14.00	60.0	77.0	124.0	-	IC908
SCD 137-060-140 ACG5	13.70	14.00	60.0	77.0	124.0	-	IC908
SCD 138-060-140 ACG5	13.80	14.00	60.0	77.0	124.0	-	IC908
SCD 140-060-140 ACG5	14.00	14.00	60.0	77.0	124.0	M16	IC908
SCD 142-063-160 ACG5	14.20	16.00	63.0	83.0	133.0	-	IC908
SCD 144-063-160 ACG5	14.40	16.00	63.0	83.0	133.0	-	IC908
SCD 146-063-160 ACG5	14.60	16.00	63.0	83.0	133.0	-	IC908
SCD 147-063-160 ACG5	14.70	16.00	63.0	83.0	133.0	-	IC908
SCD 148-063-160 ACG5	14.80	16.00	63.0	83.0	133.0	-	IC908
SCD 149-063-160 ACG5	14.90	16.00	63.0	83.0	133.0	-	IC908
SCD 151-063-160 ACG5	15.10	16.00	63.0	83.0	133.0	-	IC908
SCD 152-063-160 ACG5	15.20	16.00	63.0	83.0	133.0	-	IC908
SCD 153-063-160 ACG5	15.30	16.00	63.0	83.0	133.0	-	IC908
SCD 154-063-160 ACG5	15.40	16.00	63.0	83.0	133.0	-	IC908
SCD 155-063-160 ACG5	15.50	16.00	63.0	83.0	133.0	M18	IC908
SCD 156-063-160 ACG5	15.60	16.00	63.0	83.0	133.0	-	IC908
SCD 157-063-160 ACG5	15.70	16.00	63.0	83.0	133.0	-	IC908

SCD 158-063-160 ACG5	15.80	16.00	63.0	83.0	133.0	-	IC908
SCD 161-071-180 ACG5	16.10	18.00	71.0	93.0	143.0	-	IC908
SCD 162-071-180 ACG5	16.20	18.00	71.0	93.0	143.0	-	IC908
SCD 163-071-180 ACG5	16.30	18.00	71.0	93.0	143.0	-	IC908
SCD 164-071-180 ACG5	16.40	18.00	71.0	93.0	143.0	-	IC908
SCD 165-071-180 ACG5	16.50	18.00	71.0	93.0	143.0	-	IC908
SCD 167-071-180 ACG5	16.70	18.00	71.0	93.0	143.0	-	IC908
SCD 168-071-180 ACG5	16.80	18.00	71.0	93.0	143.0	-	IC908
SCD 169-071-180 ACG5	16.90	18.00	71.0	93.0	143.0	-	IC908
SCD 170-071-180 ACG5	17.00	18.00	71.0	93.0	143.0	-	IC908
SCD 171-071-180 ACG5	17.10	18.00	71.0	93.0	143.0	-	IC908
SCD 172-071-180 ACG5	17.20	18.00	71.0	93.0	143.0	-	IC908
SCD 173-071-180 ACG5	17.30	18.00	71.0	93.0	143.0	-	IC908
SCD 174-071-180 ACG5	17.40	18.00	71.0	93.0	143.0	-	IC908
SCD 176-071-180 ACG5	17.60	18.00	71.0	93.0	143.0	-	IC908
SCD 177-071-180 ACG5	17.70	18.00	71.0	93.0	143.0	-	IC908
SCD 178-071-180 ACG5	17.80	18.00	71.0	93.0	143.0	-	IC908
SCD 179-071-180 ACG5	17.90	18.00	71.0	93.0	143.0	-	IC908
SCD 180-071-180 ACG5	18.00	18.00	71.0	93.0	143.0	-	IC908
SCD 181-077-200 ACG5	18.10	20.00	77.0	101.0	153.0	-	IC908
SCD 182-077-200 ACG5	18.20	20.00	77.0	101.0	153.0	-	IC908
SCD 183-077-200 ACG5	18.30	20.00	77.0	101.0	153.0	-	IC908
SCD 184-077-200 ACG5	18.40	20.00	77.0	101.0	153.0	-	IC908
SCD 185-077-200 ACG5	18.50	20.00	77.0	101.0	153.0	-	IC908
SCD 186-077-200 ACG5	18.60	20.00	77.0	101.0	153.0	-	IC908
SCD 187-077-200 ACG5	18.70	20.00	77.0	101.0	153.0	-	IC908
SCD 188-077-200 ACG5	18.80	20.00	77.0	101.0	153.0	-	IC908
SCD 189-077-200 ACG5	18.90	20.00	77.0	101.0	153.0	-	IC908
SCD 190-077-200 ACG5	19.00	20.00	77.0	101.0	153.0	-	IC908
SCD 191-077-200 ACG5	19.10	20.00	77.0	101.0	153.0	-	IC908
SCD 192-077-200 ACG5	19.20	20.00	77.0	101.0	153.0	-	IC908
SCD 193-077-200 ACG5	19.30	20.00	77.0	101.0	153.0	-	IC908
SCD 194-077-200 ACG5	19.40	20.00	77.0	101.0	153.0	-	IC908
SCD 195-077-200 ACG5	19.50	20.00	77.0	101.0	153.0	M22	IC908
SCD 196-077-200 ACG5	19.60	20.00	77.0	101.0	153.0	-	IC908
SCD 197-077-200 ACG5	19.70	20.00	77.0	101.0	153.0	-	IC908
SCD 198-077-200 ACG5	19.80	20.00	77.0	101.0	153.0	-	IC908
SCD 200-077-200 ACG5	20.00	20.00	77.0	101.0	153.0	-	IC908

Shank according to DIN 6535-Form HA.