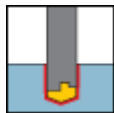
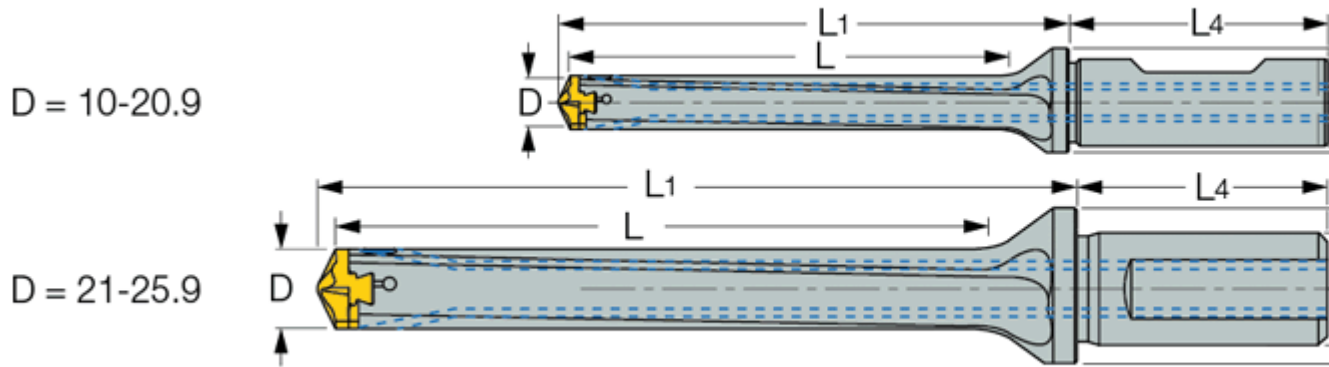




DCM-8D (10-25.9 mm 8xD) : CHAMDRILL indexable head drills, with 8xD drilling depth.



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCM 100-080-16A-8D	10.00	10.90	80.0	16.00	20.00	94.0	48.0	10.0
DCM 110-088-16A-8D	11.00	11.90	88.0	16.00	20.00	103.2	48.0	11.0
DCM 120-096-16A-8D	12.00	12.90	96.0	16.00	20.00	112.3	48.0	12.0
DCM 130-104-16A-8D	13.00	13.90	104.0	16.00	20.00	121.5	48.0	13.0
DCM 140-112-16A-8D	14.00	14.90	112.0	16.00	20.00	131.2	48.0	14.0
DCM 150-120-20A-8D	15.00	15.90	120.0	20.00	25.00	140.7	50.0	15.0
DCM 160-128-20A-8D	16.00	16.90	128.0	20.00	25.00	150.0	50.0	16.0
DCM 170-136-20A-8D	17.00	17.90	136.0	20.00	25.00	158.5	50.0	17.0
DCM 180-144-25A-8D	18.00	18.90	144.0	25.00	32.00	168.3	56.0	18.0
DCM 190-152-25A-8D	19.00	19.90	152.0	25.00	32.00	177.3	56.0	19.0
DCM 200-160-25A-8D	20.00	20.90	160.0	25.00	32.00	187.2	56.0	20.0
DCM 210-168-25A-8D	21.00	21.90	168.0	25.00	32.00	196.2	56.0	21.0
DCM 220-176-25A-8D	22.00	22.90	176.0	25.00	32.00	205.2	56.0	22.0
DCM 230-184-25A-8D	23.00	23.90	184.0	25.00	32.00	215.1	56.0	23.0
DCM 240-192-25A-8D	24.00	24.90	192.0	25.00	32.00	224.5	56.0	24.0
DCM 250-200-25A-8D	25.00	25.90	200.0	25.00	32.00	233.7	56.0	25.0

Hole tolerance: $D+0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.