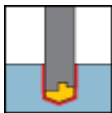
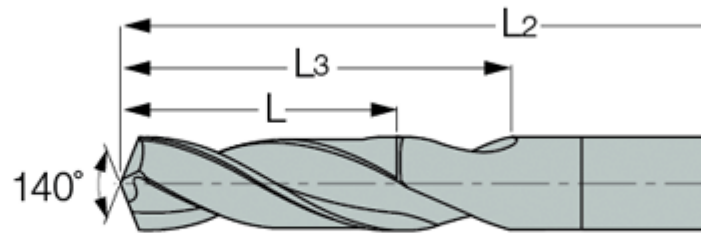




SCD-AP3 (3-20 mm 3xD) : Solid carbide drills without coolant holes. Drilling depth 3xD DIN 6537.

D	Tolerance m7
3.00-6	0.004-0.016
6.01-10	0.006-0.021
10.01-18	0.007-0.025
18.01- 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCD 030-014-060 AP3	3.00	6.00	14.0	20.0	62.0	-	IC908
SCD 031-014-060 AP3	3.10	6.00	14.0	20.0	62.0	-	IC908
SCD 032-014-060 AP3	3.20	6.00	14.0	20.0	62.0	-	IC908
SCD 033-014-060 AP3	3.30	6.00	14.0	20.0	62.0	M4	IC908
SCD 034-014-060 AP3	3.40	6.00	14.0	20.0	62.0	-	IC908
SCD 035-014-060 AP3	3.50	6.00	14.0	20.0	62.0	-	IC908
SCD 036-014-060 AP3	3.60	6.00	14.0	20.0	62.0	-	IC908
SCD 037-014-060 AP3	3.70	6.00	14.0	20.0	62.0	-	IC908
SCD 038-017-060 AP3	3.80	6.00	17.0	24.0	66.0	-	IC908
SCD 039-017-060 AP3	3.90	6.00	17.0	24.0	66.0	-	IC908
SCD 040-017-060 AP3	4.00	6.00	17.0	24.0	66.0	-	IC908
SCD 041-017-060 AP3	4.10	6.00	17.0	24.0	66.0	-	IC908
SCD 042-017-060 AP3	4.20	6.00	17.0	24.0	66.0	M5	IC908
SCD 043-017-060 AP3	4.30	6.00	17.0	24.0	66.0	-	IC908
SCD 044-017-060 AP3	4.40	6.00	17.0	24.0	66.0	-	IC908
SCD 045-017-060 AP3	4.50	6.00	17.0	24.0	66.0	-	IC908
SCD 046-017-060 AP3	4.60	6.00	17.0	24.0	66.0	-	IC908
SCD 047-017-060 AP3	4.70	6.00	17.0	24.0	66.0	-	IC908
SCD 048-020-060 AP3	4.80	6.00	20.0	28.0	66.0	-	IC908
SCD 049-020-060 AP3	4.90	6.00	20.0	28.0	66.0	-	IC908
SCD 050-020-060 AP3	5.00	6.00	20.0	28.0	66.0	M6	IC908

SCD 051-020-060 AP3	5.10	6.00	20.0	28.0	66.0	-	IC908
SCD 052-020-060 AP3	5.20	6.00	20.0	28.0	66.0	-	IC908
SCD 053-020-060 AP3	5.30	6.00	20.0	28.0	66.0	-	IC908
SCD 054-020-060 AP3	5.40	6.00	20.0	28.0	66.0	-	IC908
SCD 055-020-060 AP3	5.50	6.00	20.0	28.0	66.0	-	IC908
SCD 056-020-060 AP3	5.60	6.00	20.0	28.0	66.0	-	IC908
SCD 057-020-060 AP3	5.70	6.00	20.0	28.0	66.0	-	IC908
SCD 058-020-060 AP3	5.80	6.00	20.0	28.0	66.0	-	IC908
SCD 059-020-060 AP3	5.90	6.00	20.0	28.0	66.0	-	IC908
SCD 060-020-060 AP3	6.00	6.00	20.0	28.0	66.0	M7	IC908
SCD 061-024-080 AP3	6.10	8.00	24.0	34.0	79.0	-	IC908
SCD 062-024-080 AP3	6.20	8.00	24.0	34.0	79.0	-	IC908
SCD 063-024-080 AP3	6.30	8.00	24.0	34.0	79.0	-	IC908
SCD 064-024-080 AP3	6.40	8.00	24.0	34.0	79.0	-	IC908
SCD 065-024-080 AP3	6.50	8.00	24.0	34.0	79.0	-	IC908
SCD 066-024-080 AP3	6.60	8.00	24.0	34.0	79.0	-	IC908
SCD 067-024-080 AP3	6.70	8.00	24.0	34.0	79.0	-	IC908
SCD 068-024-080 AP3	6.80	8.00	24.0	34.0	79.0	M8	IC908
SCD 069-024-080 AP3	6.90	8.00	24.0	34.0	79.0	-	IC908
SCD 070-024-080 AP3	7.00	8.00	24.0	34.0	79.0	-	IC908
SCD 071-029-080 AP3	7.10	8.00	29.0	41.0	79.0	-	IC908
SCD 072-029-080 AP3	7.20	8.00	29.0	41.0	79.0	-	IC908
SCD 073-029-080 AP3	7.30	8.00	29.0	41.0	79.0	-	IC908
SCD 074-029-080 AP3	7.40	8.00	29.0	41.0	79.0	-	IC908
SCD 075-029-080 AP3	7.50	8.00	29.0	41.0	79.0	-	IC908
SCD 076-029-080 AP3	7.60	8.00	29.0	41.0	79.0	-	IC908
SCD 077-029-080 AP3	7.70	8.00	29.0	41.0	79.0	-	IC908
SCD 078-029-080 AP3	7.80	8.00	29.0	41.0	79.0	M9	IC908
SCD 079-029-080 AP3	7.90	8.00	29.0	41.0	79.0	-	IC908
SCD 080-029-080 AP3	8.00	8.00	29.0	41.0	79.0	-	IC908
SCD 081-035-100 AP3	8.10	10.00	35.0	47.0	89.0	-	IC908
SCD 082-035-100 AP3	8.20	10.00	35.0	47.0	89.0	-	IC908
SCD 083-035-100 AP3	8.30	10.00	35.0	47.0	89.0	-	IC908
SCD 084-035-100 AP3	8.40	10.00	35.0	47.0	89.0	-	IC908
SCD 085-035-100 AP3	8.50	10.00	35.0	47.0	89.0	M10	IC908
SCD 086-035-100 AP3	8.60	10.00	35.0	47.0	89.0	-	IC908
SCD 087-035-100 AP3	8.70	10.00	35.0	47.0	89.0	-	IC908
SCD 088-035-100 AP3	8.80	10.00	35.0	47.0	89.0	-	IC908
SCD 089-035-100 AP3	8.90	10.00	35.0	47.0	89.0	-	IC908
SCD 090-035-100 AP3	9.00	10.00	35.0	47.0	89.0	-	IC908
SCD 091-035-100 AP3	9.10	10.00	35.0	47.0	89.0	-	IC908
SCD 092-035-100 AP3	9.20	10.00	35.0	47.0	89.0	-	IC908
SCD 093-035-100 AP3	9.30	10.00	35.0	47.0	89.0	-	IC908
SCD 094-035-100 AP3	9.40	10.00	35.0	47.0	89.0	-	IC908
SCD 095-035-100 AP3	9.50	10.00	35.0	47.0	89.0	M11	IC908

SCD 096-035-100 AP3	9.60	10.00	35.0	47.0	89.0	-	IC908
SCD 097-035-100 AP3	9.70	10.00	35.0	47.0	89.0	-	IC908
SCD 098-035-100 AP3	9.80	10.00	35.0	47.0	89.0	-	IC908
SCD 099-035-100 AP3	9.90	10.00	35.0	47.0	89.0	-	IC908
SCD 100-035-100 AP3	10.00	10.00	35.0	47.0	89.0	-	IC908
SCD 101-040-120 AP3	10.10	12.00	40.0	55.0	102.0	-	IC908
SCD 102-040-120 AP3	10.20	12.00	40.0	55.0	102.0	M12	IC908
SCD 103-040-120 AP3	10.30	12.00	40.0	55.0	102.0	-	IC908
SCD 104-040-120 AP3	10.40	12.00	40.0	55.0	102.0	-	IC908
SCD 105-040-120 AP3	10.50	12.00	40.0	55.0	102.0	-	IC908
SCD 106-040-120 AP3	10.60	12.00	40.0	55.0	102.0	-	IC908
SCD 107-040-120 AP3	10.70	12.00	40.0	55.0	102.0	-	IC908
SCD 108-040-120 AP3	10.80	12.00	40.0	55.0	102.0	-	IC908
SCD 109-040-120 AP3	10.90	12.00	40.0	55.0	102.0	-	IC908
SCD 110-040-120 AP3	11.00	12.00	40.0	55.0	102.0	-	IC908
SCD 111-040-120 AP3	11.10	12.00	40.0	55.0	102.0	-	IC908
SCD 112-040-120 AP3	11.20	12.00	40.0	55.0	102.0	-	IC908
SCD 113-040-120 AP3	11.30	12.00	40.0	55.0	102.0	-	IC908
SCD 114-040-120 AP3	11.40	12.00	40.0	55.0	102.0	-	IC908
SCD 115-040-120 AP3	11.50	12.00	40.0	55.0	102.0	-	IC908
SCD 116-040-120 AP3	11.60	12.00	40.0	55.0	102.0	-	IC908
SCD 117-040-120 AP3	11.70	12.00	40.0	55.0	102.0	-	IC908
SCD 118-040-120 AP3	11.80	12.00	40.0	55.0	102.0	-	IC908
SCD 119-040-120 AP3	11.90	12.00	40.0	55.0	102.0	-	IC908
SCD 120-040-120 AP3	12.00	12.00	40.0	55.0	102.0	M14	IC908
SCD 121-043-140 AP3	12.10	14.00	43.0	60.0	107.0	-	IC908
SCD 122-043-140 AP3	12.20	14.00	43.0	60.0	107.0	-	IC908
SCD 123-043-140 AP3	12.30	14.00	43.0	60.0	107.0	-	IC908
SCD 124-043-140 AP3	12.40	14.00	43.0	60.0	107.0	-	IC908
SCD 125-043-140 AP3	12.50	14.00	43.0	60.0	107.0	-	IC908
SCD 126-043-140 AP3	12.60	14.00	43.0	60.0	107.0	-	IC908
SCD 127-043-140 AP3	12.70	14.00	43.0	60.0	107.0	-	IC908
SCD 128-043-140 AP3	12.80	14.00	43.0	60.0	107.0	-	IC908
SCD 129-043-140 AP3	12.90	14.00	43.0	60.0	107.0	-	IC908
SCD 130-043-140 AP3	13.00	14.00	43.0	60.0	107.0	-	IC908
SCD 131-043-140 AP3	13.10	14.00	43.0	60.0	107.0	-	IC908
SCD 132-043-140 AP3	13.20	14.00	43.0	60.0	107.0	-	IC908
SCD 133-043-140 AP3	13.30	14.00	43.0	60.0	107.0	-	IC908
SCD 134-043-140 AP3	13.40	14.00	43.0	60.0	107.0	-	IC908
SCD 135-043-140 AP3	13.50	14.00	43.0	60.0	107.0	-	IC908
SCD 136-043-140 AP3	13.60	14.00	43.0	60.0	107.0	-	IC908
SCD 137-043-140 AP3	13.70	14.00	43.0	60.0	107.0	-	IC908
SCD 138-043-140 AP3	13.80	14.00	43.0	60.0	107.0	-	IC908
SCD 139-043-140 AP3	13.90	14.00	43.0	60.0	107.0	-	IC908
SCD 140-043-140 AP3	14.00	14.00	43.0	60.0	107.0	M16	IC908

SCD 141-045-160 AP3	14.10	16.00	45.0	65.0	115.0	-	IC908
SCD 142-045-160 AP3	14.20	16.00	45.0	65.0	115.0	-	IC908
SCD 143-045-160 AP3	14.30	16.00	45.0	65.0	115.0	-	IC908
SCD 144-045-160 AP3	14.40	16.00	45.0	65.0	115.0	-	IC908
SCD 145-045-160 AP3	14.50	16.00	45.0	65.0	115.0	-	IC908
SCD 146-045-160 AP3	14.60	16.00	45.0	65.0	115.0	-	IC908
SCD 147-045-160 AP3	14.70	16.00	45.0	65.0	115.0	-	IC908
SCD 148-045-160 AP3	14.80	16.00	45.0	65.0	115.0	-	IC908
SCD 149-045-160 AP3	14.90	16.00	45.0	65.0	115.0	-	IC908
SCD 150-045-160 AP3	15.00	16.00	45.0	65.0	115.0	-	IC908
SCD 151-045-160 AP3	15.10	16.00	45.0	65.0	115.0	-	IC908
SCD 152-045-160 AP3	15.20	16.00	45.0	65.0	115.0	-	IC908
SCD 153-045-160 AP3	15.30	16.00	45.0	65.0	115.0	-	IC908
SCD 154-045-160 AP3	15.40	16.00	45.0	65.0	115.0	-	IC908
SCD 155-045-160 AP3	15.50	16.00	45.0	65.0	115.0	M18	IC908
SCD 156-045-160 AP3	15.60	16.00	45.0	65.0	115.0	-	IC908
SCD 157-045-160 AP3	15.70	16.00	45.0	65.0	115.0	-	IC908
SCD 158-045-160 AP3	15.80	16.00	45.0	65.0	115.0	-	IC908
SCD 159-045-160 AP3	15.90	16.00	45.0	65.0	115.0	-	IC908
SCD 160-045-160 AP3	16.00	16.00	45.0	65.0	115.0	-	IC908
SCD 161-051-180 AP3	16.10	18.00	51.0	73.0	123.0	-	IC908
SCD 162-051-180 AP3	16.20	18.00	51.0	73.0	123.0	-	IC908
SCD 163-051-180 AP3	16.30	18.00	51.0	73.0	123.0	-	IC908
SCD 164-051-180 AP3	16.40	18.00	51.0	73.0	123.0	-	IC908
SCD 165-051-180 AP3	16.50	18.00	51.0	73.0	123.0	-	IC908
SCD 166-051-180 AP3	16.60	18.00	51.0	73.0	123.0	-	IC908
SCD 167-051-180 AP3	16.70	18.00	51.0	73.0	123.0	-	IC908
SCD 168-051-180 AP3	16.80	18.00	51.0	73.0	123.0	-	IC908
SCD 169-051-180 AP3	16.90	18.00	51.0	73.0	123.0	-	IC908
SCD 170-051-180 AP3	17.00	18.00	51.0	73.0	123.0	-	IC908
SCD 171-051-180 AP3	17.10	18.00	51.0	73.0	123.0	-	IC908
SCD 172-051-180 AP3	17.20	18.00	51.0	73.0	123.0	-	IC908
SCD 173-051-180 AP3	17.30	18.00	51.0	73.0	123.0	-	IC908
SCD 174-051-180 AP3	17.40	18.00	51.0	73.0	123.0	-	IC908
SCD 175-051-180 AP3	17.50	18.00	51.0	73.0	123.0	M20	IC908
SCD 176-051-180 AP3	17.60	18.00	51.0	73.0	123.0	-	IC908
SCD 177-051-180 AP3	17.70	18.00	51.0	73.0	123.0	-	IC908
SCD 178-051-180 AP3	17.80	18.00	51.0	73.0	123.0	-	IC908
SCD 179-051-180 AP3	17.90	18.00	51.0	73.0	123.0	-	IC908
SCD 180-051-180 AP3	18.00	18.00	51.0	73.0	123.0	-	IC908
SCD 181-055-200 AP3	18.10	20.00	55.0	79.0	131.0	-	IC908
SCD 182-055-200 AP3	18.20	20.00	55.0	79.0	131.0	-	IC908
SCD 183-055-200 AP3	18.30	20.00	55.0	79.0	131.0	-	IC908
SCD 184-055-200 AP3	18.40	20.00	55.0	79.0	131.0	-	IC908
SCD 185-055-200 AP3	18.50	20.00	55.0	79.0	131.0	-	IC908

SCD 186-055-200 AP3	18.60	20.00	55.0	79.0	131.0	-	IC908
SCD 187-055-200 AP3	18.70	20.00	55.0	79.0	131.0	-	IC908
SCD 188-055-200 AP3	18.80	20.00	55.0	79.0	131.0	-	IC908
SCD 189-055-200 AP3	18.90	20.00	55.0	79.0	131.0	-	IC908
SCD 190-055-200 AP3	19.00	20.00	55.0	79.0	131.0	-	IC908
SCD 191-055-200 AP3	19.10	20.00	55.0	79.0	131.0	-	IC908
SCD 192-055-200 AP3	19.20	20.00	55.0	79.0	131.0	-	IC908
SCD 193-055-200 AP3	19.30	20.00	55.0	79.0	131.0	-	IC908
SCD 194-055-200 AP3	19.40	20.00	55.0	79.0	131.0	-	IC908
SCD 195-055-200 AP3	19.50	20.00	55.0	79.0	131.0	M22	IC908
SCD 196-055-200 AP3	19.60	20.00	55.0	79.0	131.0	-	IC908
SCD 197-055-200 AP3	19.70	20.00	55.0	79.0	131.0	-	IC908
SCD 198-055-200 AP3	19.80	20.00	55.0	79.0	131.0	-	IC908
SCD 199-055-200 AP3	19.90	20.00	55.0	79.0	131.0	-	IC908
SCD 200-055-200 AP3	20.00	20.00	55.0	79.0	131.0	-	IC908

Shank according to DIN 6535-Form HA.