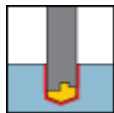
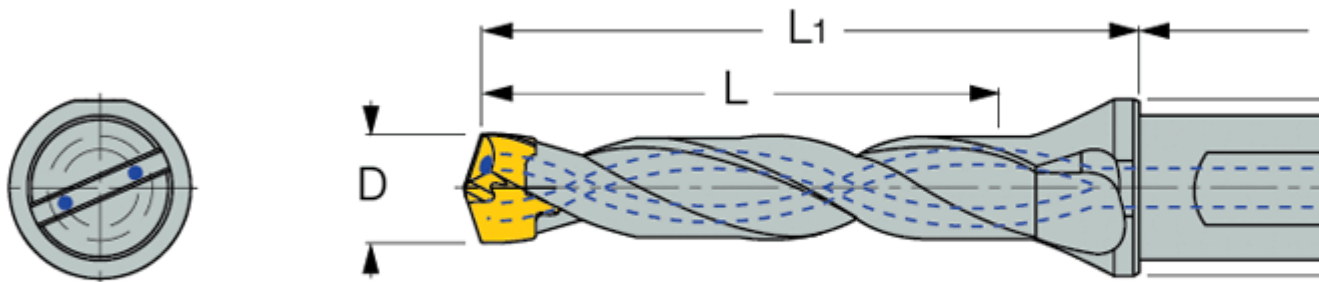




DSM-5D (10.0-19.9 mm 5xD) : CHAMDRILLJET 5xD drills with indexable heads and internal coolant holes. Feature 4 standard d



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DSM 100-050-16A-5D	10.00	10.90	50.0	16.00	20.00	66.0	48.0	10.0
DSM 110-055-16A-5D	11.00	11.90	55.0	16.00	20.00	72.6	48.0	11.0
DSM 120-060-16A-5D	12.00	12.90	60.0	16.00	20.00	78.9	48.0	12.0
DSM 130-065-16A-5D	13.00	13.90	65.0	16.00	20.00	85.1	48.0	13.0
DSM 140-070-16A-5D	14.00	14.90	70.0	16.00	20.00	91.4	48.0	14.0
DSM 150-075-20A-5D	15.00	15.90	75.0	20.00	25.00	97.5	50.0	15.0
DSM 160-080-20A-5D	16.00	16.90	80.0	20.00	25.00	103.9	50.0	16.0
DSM 170-085-20A-5D	17.00	17.90	85.0	20.00	25.00	110.2	50.0	17.0
DSM 180-090-25A-5D	18.00	18.90	90.0	25.00	32.00	116.5	56.0	18.0
DSM 190-095-25A-5D	19.00	19.90	95.0	25.00	32.00	122.8	56.0	19.0

Hole tolerance: $D+0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.

Do not mount smaller drilling heads than specified range for drill body.