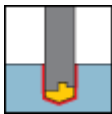
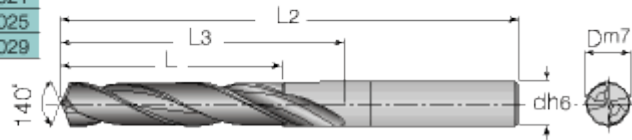


SCD-AG5 (3-20 mm 5xD) : Solid carbide drills without coolant holes. Drilling depth 5xD (DIN 6537).

Range 17.3 to 20.0

D	Tolerance m7
3.00 to 6	0.004-0.016
6.01 to 10	0.006-0.021
10.01 to 18	0.007-0.025
18.01 to 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCD 037-023-060 AG5	3.70	6.00	23.0	28.0	66.0	-	IC908
SCD 039-029-060 AG5	3.90	6.00	29.0	36.0	74.0	-	IC908
SCD 044-029-060 AG5	4.40	6.00	29.0	36.0	74.0	-	IC908
SCD 046-029-060 AG5	4.60	6.00	29.0	36.0	74.0	-	IC908
SCD 052-035-060 AG5	5.20	6.00	35.0	44.0	82.0	-	IC908
SCD 061-043-080 AG5	6.10	8.00	43.0	53.0	91.0	-	IC908
SCD 063-043-080 AG5	6.30	8.00	43.0	53.0	91.0	-	IC908
SCD 066-043-080 AG5	6.60	8.00	43.0	53.0	91.0	-	IC908
SCD 069-043-080 AG5	6.90	8.00	43.0	53.0	91.0	-	IC908
SCD 070-043-080 AG5	7.00	8.00	43.0	53.0	91.0	-	IC908
SCD 071-043-080 AG5	7.10	8.00	43.0	53.0	91.0	-	IC908
SCD 072-043-080 AG5	7.20	8.00	43.0	53.0	91.0	-	IC908
SCD 073-043-080 AG5	7.30	8.00	43.0	53.0	91.0	-	IC908
SCD 074-043-080 AG5	7.40	8.00	43.0	53.0	91.0	-	IC908
SCD 076-043-080 AG5	7.60	8.00	43.0	53.0	91.0	-	IC908
SCD 078-043-080 AG5	7.80	8.00	43.0	53.0	91.0	M9	IC908
SCD 082-049-100 AG5	8.20	10.00	49.0	61.0	103.0	-	IC908
SCD 084-049-100 AG5	8.40	10.00	49.0	61.0	103.0	-	IC908
SCD 085-049-100 AG5	8.50	10.00	49.0	61.0	103.0	M10	IC908
SCD 086-049-100 AG5	8.60	10.00	49.0	61.0	103.0	-	IC908
SCD 087-049-100 AG5	8.70	10.00	49.0	61.0	103.0	-	IC908
SCD 088-049-100 AG5	8.80	10.00	49.0	61.0	103.0	-	IC908
SCD 092-049-100 AG5	9.20	10.00	49.0	61.0	103.0	-	IC908
SCD 093-049-100 AG5	9.30	10.00	49.0	61.0	103.0	-	IC908
SCD 095-049-100 AG5	9.50	10.00	49.0	61.0	103.0	M11	IC908
SCD 096-049-100 AG5	9.60	10.00	49.0	61.0	103.0	-	IC908
SCD 097-049-100 AG5	9.70	10.00	49.0	61.0	103.0	-	IC908
SCD 102-056-120 AG5	10.20	12.00	56.0	71.0	118.0	M12	IC908

SCD 104-056-120 AG5	10.40	12.00	56.0	71.0	118.0	-	IC908
SCD 106-056-120 AG5	10.60	12.00	56.0	71.0	118.0	-	IC908
SCD 107-056-120 AG5	10.70	12.00	56.0	71.0	118.0	-	IC908
SCD 108-056-120 AG5	10.80	12.00	56.0	71.0	118.0	-	IC908
SCD 110-056-120 AG5	11.00	12.00	56.0	71.0	118.0	-	IC908
SCD 111-056-120 AG5	11.10	12.00	56.0	71.0	118.0	-	IC908
SCD 112-056-120 AG5	11.20	12.00	56.0	71.0	118.0	-	IC908
SCD 115-056-120 AG5	11.50	12.00	56.0	71.0	118.0	-	IC908
SCD 118-056-120 AG5	11.80	12.00	56.0	71.0	118.0	-	IC908
SCD 120-056-120 AG5	12.00	12.00	56.0	71.0	118.0	M14	IC908
SCD 121-060-140 AG5	12.10	14.00	60.0	77.0	124.0	-	IC908
SCD 122-060-140 AG5	12.20	14.00	60.0	77.0	124.0	-	IC908
SCD 125-060-140 AG5	12.50	14.00	60.0	77.0	124.0	-	IC908
SCD 126-060-140 AG5	12.60	14.00	60.0	77.0	124.0	-	IC908
SCD 127-060-140 AG5	12.70	14.00	60.0	77.0	124.0	-	IC908
SCD 128-060-140 AG5	12.80	14.00	60.0	77.0	124.0	-	IC908
SCD 130-060-140 AG5	13.00	14.00	60.0	77.0	124.0	-	IC908
SCD 131-060-140 AG5	13.10	14.00	60.0	77.0	124.0	-	IC908
SCD 135-060-140 AG5	13.50	14.00	60.0	77.0	124.0	-	IC908
SCD 138-060-140 AG5	13.80	14.00	60.0	77.0	124.0	-	IC908
SCD 140-060-140 AG5	14.00	14.00	60.0	77.0	124.0	M16	IC908
SCD 142-063-160 AG5	14.20	16.00	63.0	83.0	133.0	-	IC908
SCD 148-063-160 AG5	14.80	16.00	63.0	83.0	133.0	-	IC908
SCD 150-063-160 AG5	15.00	16.00	63.0	83.0	133.0	-	IC908
SCD 151-063-160 AG5	15.10	16.00	63.0	83.0	133.0	-	IC908
SCD 155-063-160 AG5	15.50	16.00	63.0	83.0	133.0	M18	IC908
SCD 158-063-160 AG5	15.80	16.00	63.0	83.0	133.0	-	IC908
SCD 160-063-160 AG5	16.00	16.00	63.0	83.0	133.0	-	IC908
SCD 165-071-180 AG5	16.50	18.00	71.0	93.0	143.0	-	IC908
SCD 168-071-180 AG5	16.80	18.00	71.0	93.0	143.0	-	IC908
SCD 170-071-180 AG5	17.00	18.00	71.0	93.0	143.0	-	IC908
SCD 175-071-180 AG5	17.50	18.00	71.0	93.0	143.0	M20	IC908
SCD 178-071-180 AG5	17.80	18.00	71.0	93.0	143.0	-	IC908
SCD 180-071-180 AG5	18.00	18.00	71.0	93.0	143.0	-	IC908
SCD 185-077-200 AG5	18.50	20.00	77.0	101.0	153.0	-	IC908
SCD 188-077-200 AG5	18.80	20.00	77.0	101.0	153.0	-	IC908
SCD 190-077-200 AG5	19.00	20.00	77.0	101.0	153.0	-	IC908
SCD 195-077-200 AG5	19.50	20.00	77.0	101.0	153.0	M22	IC908
SCD 198-077-200 AG5	19.80	20.00	77.0	101.0	153.0	-	IC908
SCD 200-077-200 AG5	20.00	20.00	77.0	101.0	153.0	-	IC908

Shank according to DIN 6535-Form HA.