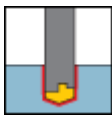
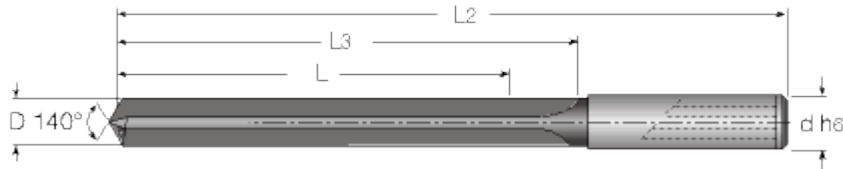




SCDR-ACK5 (6.8-20 mm 5xD) : Solid carbide drilling reamers, straight flute, drilling depth 5xD. Used for drilling/reaming of ferritic 6537).



Designation	D	d	L	L2	L3	Grade
SCDR 068-043-080 ACK5	6.80	8.00	43.0	91.0	53.0	IC908
SCDR 070-043-080 ACK5	7.00	8.00	43.0	91.0	53.0	IC908
SCDR 080-043-080 ACK5	8.00	8.00	43.0	91.0	53.0	IC908
SCDR 085-049-100 ACK5	8.50	10.00	49.0	103.0	61.0	IC908
SCDR 090-049-100 ACK5	9.00	10.00	49.0	103.0	61.0	IC908
SCDR 100-049-100 ACK5	10.00	10.00	49.0	103.0	61.0	IC908
SCDR 102-056-120 ACK5	10.20	12.00	56.0	118.0	71.0	IC908
SCDR 105-056-120 ACK5	10.50	12.00	56.0	118.0	71.0	IC908
SCDR 110-056-120 ACK5	11.00	12.00	56.0	118.0	71.0	IC908
SCDR 120-056-120 ACK5	12.00	12.00	56.0	118.0	71.0	IC908
SCDR 130-060-140 ACK5	13.00	14.00	60.0	124.0	77.0	IC908
SCDR 140-060-140 ACK5	14.00	14.00	60.0	124.0	77.0	IC908
SCDR 150-063-160 ACK5	15.00	16.00	63.0	133.0	83.0	IC908
SCDR 160-063-160 ACK5	16.00	16.00	63.0	133.0	83.0	IC908
SCDR 170-071-180 ACK5	17.00	18.00	71.0	143.0	93.0	IC908
SCDR 180-071-180 ACK5	18.00	18.00	71.0	143.0	93.0	IC908
SCDR 190-077-200 ACK5	19.00	20.00	77.0	153.0	101.0	IC908
SCDR 200-077-200 ACK5	20.00	20.00	77.0	153.0	101.0	IC908

H7 hole tolerance according to DIN 1420.

Rigid and precise clamping adaptation must be used.

Note: Special diameters are available on request.