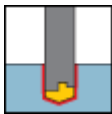
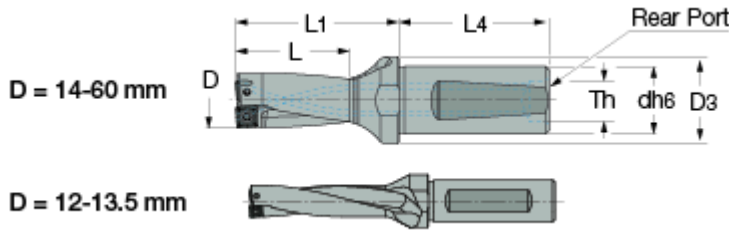




**DR-2D-N (12-60 mm 2xD) :** DR-TWIST indexable square insert drills with coolant holes. Drilling depth 2xD.



Designation	D	D max	L	L1	L4	d	D3	Th
DR120-024-16-04-2D-N	12.00	12.40	24.0	42.0	48.0	16.00	20.00	-
DR125-025-16-04-2D-N	12.50	12.90	25.0	43.0	48.0	16.00	20.00	-
DR130-026-16-04-2D-N	13.00	13.40	26.0	44.0	48.0	16.00	20.00	-
DR135-027-16-04-2D-N	13.50	13.90	27.0	45.0	48.0	16.00	20.00	-
DR140-028-20-05-2D-N	14.00	16.80	28.0	46.0	50.0	20.00	25.00	G1/4"
DR145-029-20-05-2D-N	14.50	17.10	29.0	47.0	50.0	20.00	25.00	G1/4"
DR150-030-20-05-2D-N	15.00	17.40	30.0	48.0	50.0	20.00	25.00	G1/4"
DR155-031-20-05-2D-N	15.50	17.60	31.0	49.0	50.0	20.00	25.00	G1/4"
DR160-032-20-05-2D-N	16.00	17.80	32.0	50.0	50.0	20.00	25.00	G1/4"
DR165-033-20-05-2D-N	16.50	18.10	33.0	51.0	50.0	20.00	25.00	G1/4"
DR170-034-20-05-2D-N	17.00	18.30	34.0	52.0	50.0	20.00	25.00	G1/4"
DR175-035-20-05-2D-N	17.50	18.50	35.0	53.0	50.0	20.00	25.00	G1/4"
DR180-036-25-06-2D-N	18.00	20.30	36.0	56.0	56.0	25.00	32.00	G3/8"
DR185-037-25-06-2D-N	18.50	20.50	37.0	57.0	56.0	25.00	32.00	G3/8"
DR190-038-25-06-2D-N	19.00	20.80	38.0	58.0	56.0	25.00	32.00	G3/8"
DR195-039-25-06-2D-N	19.50	21.00	39.0	59.0	56.0	25.00	32.00	G3/8"
DR200-040-25-06-2D-N	20.00	21.30	40.0	60.0	56.0	25.00	32.00	G3/8"
DR205-041-25-06-2D-N	20.50	21.60	41.0	61.0	56.0	25.00	32.00	G3/8"
DR210-042-25-07-2D-N	21.00	24.50	42.0	62.0	56.0	25.00	32.00	G3/8"
DR215-043-25-07-2D-N	21.50	24.70	43.0	63.0	56.0	25.00	32.00	G3/8"
DR220-044-25-07-2D-N	22.00	25.00	44.0	64.0	56.0	25.00	32.00	G3/8"
DR225-045-25-07-2D-N	22.50	25.20	45.0	65.0	56.0	25.00	32.00	G3/8"
DR230-046-25-07-2D-N	23.00	25.50	46.0	66.0	56.0	25.00	32.00	G3/8"
DR235-047-25-07-2D-N	23.50	25.70	47.0	67.0	56.0	25.00	32.00	G3/8"
DR240-048-25-07-2D-N	24.00	26.00	48.0	68.0	56.0	25.00	32.00	G3/8"
DR025-050-32-09-2D-N	25.00	29.50	50.0	82.0	58.0	32.00	42.00	G1/2"
DR026-052-32-09-2D-N	26.00	30.00	52.0	84.0	58.0	32.00	42.00	G1/2"
DR027-054-32-09-2D-N	27.00	30.50	54.0	86.0	58.0	32.00	42.00	G1/2"
DR028-056-32-09-2D-N	28.00	31.00	56.0	88.0	58.0	32.00	42.00	G1/2"
DR029-058-32-09-2D-N	29.00	31.50	58.0	90.0	58.0	32.00	42.00	G1/2"
DR030-060-32-09-2D-N	30.00	32.00	60.0	92.0	58.0	32.00	42.00	G1/2"
DR031-062-32-09-2D-N	31.00	32.50	62.0	94.0	58.0	32.00	42.00	G1/2"
DR032-064-32-09-2D-N	32.00	33.00	64.0	96.0	58.0	32.00	42.00	G1/2"
DR033-066-32-09-2D-N	33.00	34.00	66.0	98.0	58.0	32.00	42.00	G1/2"
DR034-068-32-09-2D-N	34.00	34.50	68.0	100.0	58.0	32.00	42.00	G1/2"
DR035-070-32-12-2D-N	35.00	40.50	70.0	106.0	58.0	32.00	50.00	G1/2-1

DR036-072-32-12-2D-N	36.00	41.00	72.0	108.0	58.0	32.00	50.00	G1/2-1
DR037-074-32-12-2D-N	37.00	41.50	74.0	110.0	58.0	32.00	50.00	G1/2-1
DR038-076-32-12-2D-N	38.00	42.00	76.0	112.0	58.0	32.00	50.00	G1/2-1
DR039-078-32-12-2D-N	39.00	42.50	78.0	114.0	58.0	32.00	50.00	G1/2-1
DR040-080-40-12-2D-N	40.00	43.00	80.0	116.0	68.0	40.00	50.00	G3/4-14
DR041-082-40-12-2D-N	41.00	43.50	82.0	118.0	68.0	40.00	50.00	G3/4-14
DR042-084-40-12-2D-N	42.00	44.00	84.0	120.0	68.0	40.00	50.00	G3/4-14
DR043-086-40-12-2D-N	43.00	44.50	86.0	122.0	68.0	40.00	50.00	G3/4-14
DR044-088-40-12-2D-N	44.00	45.00	88.0	124.0	68.0	40.00	50.00	G3/4-14
DR045-090-40-16-2D-N	45.00	51.00	90.0	126.0	68.0	40.00	60.00	G3/4-14
DR046-092-40-16-2D-N	46.00	51.50	92.0	128.0	68.0	40.00	60.00	G3/4-14
DR047-094-40-16-2D-N	47.00	52.00	94.0	130.0	68.0	40.00	60.00	G3/4-14
DR048-096-40-16-2D-N	48.00	52.50	96.0	132.0	68.0	40.00	60.00	G3/4-14
DR049-098-40-16-2D-N	49.00	53.00	98.0	134.0	68.0	40.00	60.00	G3/4-14
DR050-100-40-16-2D-N	50.00	54.00	100.0	136.0	68.0	40.00	60.00	G3/4-14
DR051-102-40-16-2D-N	51.00	54.50	102.0	138.0	68.0	40.00	60.00	G3/4-14
DR052-104-40-16-2D-N	52.00	55.00	104.0	140.0	68.0	40.00	60.00	G3/4-14
DR053-106-40-16-2D-N	53.00	55.50	106.0	142.0	68.0	40.00	60.00	G3/4-14
DR054-108-40-16-2D-N	54.00	56.00	108.0	144.0	68.0	40.00	60.00	G3/4-14
DR055-110-40-16-2D-N	55.00	56.50	110.0	146.0	68.0	40.00	60.00	G3/4-14
DR056-112-40-16-2D-N	56.00	57.00	112.0	148.0	68.0	40.00	60.00	G3/4-14
DR057-114-40-16-2D-N	57.00	57.50	114.0	150.0	68.0	40.00	60.00	G3/4-14
DR058-116-40-16-2D-N	58.00	58.00	116.0	152.0	68.0	40.00	60.00	G3/4-14
DR059-118-40-16-2D-N	59.00	59.00	118.0	154.0	68.0	40.00	60.00	G3/4-14
DR060-120-40-16-2D-N	60.00	60.00	120.0	156.0	68.0	40.00	60.00	G3/4-14