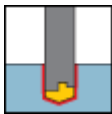
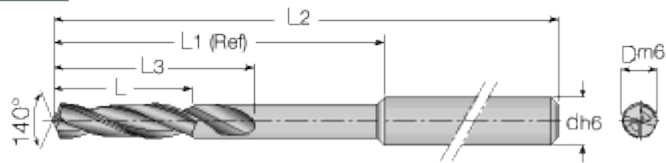




SCD-AP4 (0.8-2.9 mm 4xD) : Solid carbide drills without coolant holes. Drilling depth 4xD (DIN 6537).

Range 0.8 to 2.9

D	Tolerance m6
0.8 to 2.9	0.002-0.008



Designation	D	d	L	L3	L1	L2	Th	Grade
SCD 008-003-030 AP4	0.80	3.00	3.2	4.8	8.8	46.0	-	IC908
SCD 009-003-030 AP4	0.90	3.00	3.6	5.4	9.4	46.0	-	IC908
SCD 010-004-030 AP4	1.00	3.00	4.0	6.0	10.0	46.0	-	IC908
SCD 011-004-030 AP4	1.10	3.00	4.4	6.6	10.6	46.0	M1.4	IC908
SCD 012-004-030 AP4	1.20	3.00	4.8	7.2	11.2	46.0	-	IC908
SCD 013-005-030 AP4	1.30	3.00	5.2	7.8	11.8	46.0	-	IC908
SCD 014-005-030 AP4	1.40	3.00	5.6	8.4	12.4	46.0	-	IC908
SCD 015-006-030 AP4	1.50	3.00	6.0	9.0	13.0	46.0	-	IC908
SCD 016-006-030 AP4	1.60	3.00	6.4	9.6	13.6	46.0	M2	IC908
SCD 017-006-030 AP4	1.70	3.00	6.8	10.2	14.2	46.0	-	IC908
SCD 018-007-030 AP4	1.80	3.00	7.2	10.8	14.8	46.0	-	IC908
SCD 019-007-030 AP4	1.90	3.00	7.6	11.4	15.4	46.0	-	IC908
SCD 020-008-030 AP4	2.00	3.00	8.0	12.0	16.0	60.0	-	IC908
SCD 021-008-030 AP4	2.10	3.00	8.4	12.6	16.6	60.0	-	IC908
SCD 022-008-030 AP4	2.20	3.00	8.8	13.2	17.2	60.0	-	IC908
SCD 023-009-030 AP4	2.30	3.00	9.2	13.8	17.8	60.0	-	IC908
SCD 024-009-030 AP4	2.40	3.00	9.6	14.4	18.4	60.0	-	IC908
SCD 025-010-030 AP4	2.50	3.00	10.0	15.0	19.0	60.0	M3	IC908
SCD 026-010-030 AP4	2.60	3.00	10.4	15.6	19.6	60.0	-	IC908
SCD 027-010-030 AP4	2.70	3.00	10.8	16.2	20.2	60.0	-	IC908
SCD 028-011-030 AP4	2.80	3.00	11.2	16.8	20.8	60.0	-	IC908
SCD 029-011-030 AP4	2.90	3.00	11.6	17.4	21.4	60.0	M3.5	IC908