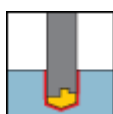
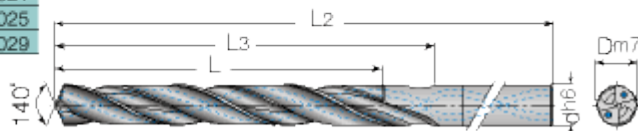


SCD-ACG8 (3-10 mm 8xD) : Solid carbide drills with coolant holes. Drilling depth 8xD (DIN 6537).

Range 5.9 to 8.7

D	Tolerance m7
3.00 to 6	0.004-0.016
6.01 to 10	0.006-0.021
10.01 to 18	0.007-0.025
18.01 to 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCD 030-029-060 ACG8	3.00	6.00	29.0	34.0	72.0	-	IC908
SCD 031-029-060 ACG8	3.10	6.00	29.0	34.0	72.0	-	IC908
SCD 032-029-060 ACG8	3.20	6.00	29.0	34.0	72.0	-	IC908
SCD 033-029-060 ACG8	3.30	6.00	29.0	34.0	72.0	M4	IC908
SCD 034-029-060 ACG8	3.40	6.00	29.0	34.0	72.0	-	IC908
SCD 035-029-060 ACG8	3.50	6.00	29.0	34.0	72.0	-	IC908
SCD 036-029-060 ACG8	3.60	6.00	29.0	34.0	72.0	-	IC908
SCD 037-029-060 ACG8	3.70	6.00	29.0	34.0	72.0	-	IC908
SCD 038-036-060 ACG8	3.80	6.00	36.0	43.0	81.0	-	IC908
SCD 039-036-060 ACG8	3.90	6.00	36.0	43.0	81.0	-	IC908
SCD 040-036-060 ACG8	4.00	6.00	36.0	43.0	81.0	-	IC908
SCD 041-036-060 ACG8	4.10	6.00	36.0	43.0	81.0	-	IC908
SCD 042-036-060 ACG8	4.20	6.00	36.0	43.0	81.0	M5	IC908
SCD 043-036-060 ACG8	4.30	6.00	36.0	43.0	81.0	-	IC908
SCD 044-036-060 ACG8	4.40	6.00	36.0	43.0	81.0	-	IC908
SCD 045-036-060 ACG8	4.50	6.00	36.0	43.0	81.0	-	IC908
SCD 046-036-060 ACG8	4.60	6.00	36.0	43.0	81.0	-	IC908
SCD 047-036-060 ACG8	4.70	6.00	36.0	43.0	81.0	-	IC908
SCD 053-048-060 ACG8	5.30	6.00	48.0	57.0	95.0	-	IC908
SCD 054-048-060 ACG8	5.40	6.00	48.0	57.0	95.0	-	IC908
SCD 056-048-060 ACG8	5.60	6.00	48.0	57.0	95.0	-	IC908
SCD 057-048-060 ACG8	5.70	6.00	48.0	57.0	95.0	-	IC908
SCD 058-048-060 ACG8	5.80	6.00	48.0	57.0	95.0	-	IC908
SCD 059-048-060 ACG8	5.90	6.00	48.0	57.0	95.0	-	IC908
SCD 060-048-060 ACG8	6.00	6.00	48.0	57.0	95.0	M7	IC908
SCD 062-064-080 ACG8	6.20	8.00	64.0	76.0	114.0	-	IC908
SCD 063-064-080 ACG8	6.30	8.00	64.0	76.0	114.0	-	IC908
SCD 068-064-080 ACG8	6.80	8.00	64.0	76.0	114.0	M8	IC908

SCD 073-064-080 ACG8	7.30	8.00	64.0	76.0	114.0	-	IC908
SCD 074-064-080 ACG8	7.40	8.00	64.0	76.0	114.0	-	IC908
SCD 075-064-080 ACG8	7.50	8.00	64.0	76.0	114.0	-	IC908
SCD 077-064-080 ACG8	7.70	8.00	64.0	76.0	114.0	-	IC908
SCD 078-064-080 ACG8	7.80	8.00	64.0	76.0	114.0	M9	IC908
SCD 079-064-080 ACG8	7.90	8.00	64.0	76.0	114.0	-	IC908
SCD 081-080-100 ACG8	8.10	10.00	80.0	95.0	142.0	-	IC908
SCD 082-080-100 ACG8	8.20	10.00	80.0	95.0	142.0	-	IC908
SCD 083-080-100 ACG8	8.30	10.00	80.0	95.0	142.0	-	IC908
SCD 084-080-100 ACG8	8.40	10.00	80.0	95.0	142.0	-	IC908
SCD 085-080-100 ACG8	8.50	10.00	80.0	95.0	142.0	M10	IC908
SCD 086-080-100 ACG8	8.60	10.00	80.0	95.0	142.0	-	IC908
SCD 087-080-100 ACG8	8.70	10.00	80.0	95.0	142.0	-	IC908
SCD 088-080-100 ACG8	8.80	10.00	80.0	95.0	142.0	-	IC908
SCD 089-080-100 ACG8	8.90	10.00	80.0	95.0	142.0	-	IC908
SCD 091-080-100 ACG8	9.10	10.00	80.0	95.0	142.0	-	IC908
SCD 092-080-100 ACG8	9.20	10.00	80.0	95.0	142.0	-	IC908
SCD 093-080-100 ACG8	9.30	10.00	80.0	95.0	142.0	-	IC908
SCD 094-080-100 ACG8	9.40	10.00	80.0	95.0	142.0	-	IC908
SCD 095-080-100 ACG8	9.50	10.00	80.0	95.0	142.0	M11	IC908
SCD 096-080-100 ACG8	9.60	10.00	80.0	95.0	142.0	-	IC908
SCD 097-080-100 ACG8	9.70	10.00	80.0	95.0	142.0	-	IC908
SCD 099-080-100 ACG8	9.90	10.00	80.0	95.0	142.0	-	IC908
SCD 100-080-100 ACG8	10.00	10.00	80.0	95.0	142.0	-	IC908

Shank according to DIN 6535-Form HA.