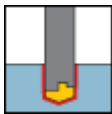
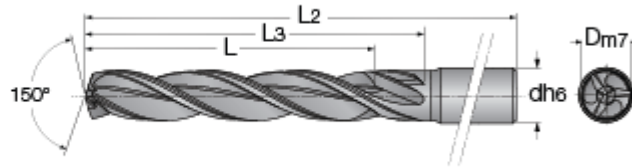




SCCD-AP5 : 3 flute solid carbide drills without coolant holes. Drilling depth 5xD (DIN 6537).

Range 3.0 to 20.0

D	Tolerance m7
3.00 to 6	0.004-0.016
6.01 to 10	0.006-0.021
10.01 to 18	0.007-0.025
18.01 to 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCCD 030-023-060 AP5	3.00	6.00	23.0	28.0	66.0	-	IC908
SCCD 031-023-060 AP5	3.10	6.00	23.0	28.0	66.0	-	IC908
SCCD 032-023-060 AP5	3.20	6.00	23.0	28.0	66.0	-	IC908
SCCD 033-023-060 AP5	3.30	6.00	23.0	28.0	66.0	M4	IC908
SCCD 035-023-060 AP5	3.50	6.00	23.0	28.0	66.0	-	IC908
SCCD 037-023-060 AP5	3.70	6.00	23.0	28.0	66.0	-	IC908
SCCD 038-029-060 AP5	3.80	6.00	29.0	36.0	74.0	-	IC908
SCCD 040-029-060 AP5	4.00	6.00	29.0	36.0	74.0	-	IC908
SCCD 041-029-060 AP5	4.10	6.00	29.0	36.0	74.0	-	IC908
SCCD 042-029-060 AP5	4.20	6.00	29.0	36.0	74.0	M5	IC908
SCCD 043-029-060 AP5	4.30	6.00	29.0	36.0	74.0	-	IC908
SCCD 045-029-060 AP5	4.50	6.00	29.0	36.0	74.0	-	IC908
SCCD 046-029-060 AP5	4.60	6.00	29.0	36.0	74.0	-	IC908
SCCD 047-029-060 AP5	4.70	6.00	29.0	47.0	74.0	-	IC908
SCCD 048-035-060 AP5	4.80	6.00	35.0	44.0	82.0	-	IC908
SCCD 050-035-060 AP5	5.00	6.00	35.0	44.0	82.0	M6	IC908
SCCD 051-035-060 AP5	5.10	6.00	35.0	44.0	82.0	-	IC908
SCCD 052-035-060 AP5	5.20	6.00	35.0	44.0	82.0	-	IC908
SCCD 055-035-060 AP5	5.50	6.00	35.0	44.0	82.0	-	IC908
SCCD 056-035-060 AP5	5.60	6.00	35.0	44.0	82.0	-	IC908
SCCD 057-035-060 AP5	5.70	6.00	35.0	44.0	82.0	-	IC908
SCCD 058-035-060 AP5	5.80	6.00	35.0	44.0	82.0	-	IC908
SCCD 059-035-060 AP5	5.90	6.00	35.0	44.0	82.0	-	IC908
SCCD 060-035-060 AP5	6.00	6.00	35.0	44.0	82.0	M7	IC908
SCCD 061-043-080 AP5	6.10	8.00	43.0	53.0	91.0	-	IC908
SCCD 063-043-080 AP5	6.30	8.00	43.0	53.0	91.0	-	IC908
SCCD 064-043-080 AP5	6.40	8.00	43.0	53.0	91.0	-	IC908
SCCD 065-043-080 AP5	6.50	8.00	43.0	53.0	91.0	-	IC908

SCCD 066-043-080 AP5	6.60	8.00	43.0	53.0	91.0	-	IC908
SCCD 067-043-080 AP5	6.70	8.00	43.0	53.0	91.0	-	IC908
SCCD 068-043-080 AP5	6.80	8.00	43.0	53.0	91.0	M8	IC908
SCCD 069-043-080 AP5	6.90	8.00	43.0	53.0	91.0	-	IC908
SCCD 070-043-080 AP5	7.00	8.00	43.0	53.0	91.0	-	IC908
SCCD 071-043-080 AP5	7.10	8.00	43.0	53.0	91.0	-	IC908
SCCD 074-043-080 AP5	7.40	8.00	43.0	53.0	91.0	-	IC908
SCCD 075-043-080 AP5	7.50	8.00	43.0	53.0	91.0	-	IC908
SCCD 076-043-080 AP5	7.60	8.00	43.0	53.0	91.0	-	IC908
SCCD 078-043-080 AP5	7.80	8.00	43.0	53.0	91.0	M9	IC908
SCCD 080-043-080 AP5	8.00	8.00	43.0	43.0	91.0	-	IC908
SCCD 081-049-100 AP5	8.10	10.00	49.0	61.0	103.0	-	IC908
SCCD 082-049-100 AP5	8.20	10.00	49.0	61.0	103.0	-	IC908
SCCD 083-049-100 AP5	8.30	10.00	49.0	61.0	103.0	-	IC908
SCCD 084-049-100 AP5	8.40	10.00	49.0	61.0	103.0	-	IC908
SCCD 085-049-100 AP5	8.50	10.00	49.0	61.0	103.0	M10	IC908
SCCD 086-049-100 AP5	8.60	10.00	49.0	61.0	103.0	-	IC908
SCCD 087-049-100 AP5	8.70	10.00	49.0	61.0	103.0	-	IC908
SCCD 088-049-100 AP5	8.80	10.00	49.0	61.0	103.0	-	IC908
SCCD 090-049-100 AP5	9.00	10.00	49.0	61.0	103.0	-	IC908
SCCD 091-049-100 AP5	9.10	10.00	49.0	61.0	103.0	-	IC908
SCCD 093-049-100 AP5	9.30	10.00	49.0	61.0	103.0	-	IC908
SCCD 095-049-100 AP5	9.50	10.00	49.0	61.0	103.0	M11	IC908
SCCD 096-049-100 AP5	9.60	10.00	49.0	61.0	103.0	-	IC908
SCCD 097-049-100 AP5	9.70	10.00	49.0	61.0	103.0	-	IC908
SCCD 098-049-100 AP5	9.80	10.00	49.0	61.0	103.0	-	IC908
SCCD 100-049-100 AP5	10.00	10.00	49.0	61.0	103.0	-	IC908
SCCD 101-056-120 AP5	10.10	12.00	56.0	71.0	118.0	-	IC908
SCCD 102-056-120 AP5	10.20	12.00	56.0	71.0	118.0	M12	IC908
SCCD 103-056-120 AP5	10.30	12.00	56.0	71.0	118.0	-	IC908
SCCD 105-056-120 AP5	10.50	12.00	56.0	71.0	118.0	-	IC908
SCCD 107-056-120 AP5	10.70	12.00	56.0	71.0	118.0	-	IC908
SCCD 108-056-120 AP5	10.80	12.00	56.0	71.0	118.0	-	IC908
SCCD 110-056-120 AP5	11.00	12.00	56.0	71.0	118.0	-	IC908
SCCD 111-056-120 AP5	11.10	12.00	56.0	71.0	118.0	-	IC908
SCCD 112-056-120 AP5	11.20	12.00	56.0	71.0	118.0	-	IC908
SCCD 115-056-120 AP5	11.50	12.00	56.0	71.0	118.0	-	IC908
SCCD 117-056-120 AP5	11.70	12.00	56.0	71.0	118.0	-	IC908
SCCD 118-056-120 AP5	11.80	12.00	56.0	71.0	118.0	-	IC908
SCCD 120-056-120 AP5	12.00	12.00	56.0	71.0	118.0	M14	IC908
SCCD 121-060-140 AP5	12.10	14.00	60.0	77.0	124.0	-	IC908
SCCD 125-060-140 AP5	12.50	14.00	60.0	77.0	124.0	-	IC908
SCCD 127-060-140 AP5	12.70	14.00	60.0	77.0	124.0	-	IC908
SCCD 128-060-140 AP5	12.80	14.00	60.0	77.0	124.0	-	IC908
SCCD 130-060-140 AP5	13.00	14.00	60.0	77.0	124.0	-	IC908

SCCD 131-060-140 AP5	13.10	14.00	60.0	77.0	124.0	-	IC908
SCCD 135-060-140 AP5	13.50	14.00	60.0	77.0	124.0	-	IC908
SCCD 138-060-140 AP5	13.80	14.00	60.0	77.0	124.0	-	IC908
SCCD 140-060-140 AP5	14.00	14.00	60.0	77.0	124.0	M16	IC908
SCCD 142-063-160 AP5	14.20	16.00	63.0	83.0	133.0	-	IC908
SCCD 145-063-160 AP5	14.50	16.00	63.0	83.0	133.0	-	IC908
SCCD 150-063-160 AP5	15.00	16.00	63.0	83.0	133.0	-	IC908
SCCD 151-063-160 AP5	15.10	16.00	63.0	83.0	133.0	-	IC908
SCCD 155-063-160 AP5	15.50	16.00	63.0	83.0	133.0	M18	IC908
SCCD 158-063-160 AP5	15.80	16.00	63.0	83.0	133.0	-	IC908
SCCD 160-063-160 AP5	16.00	16.00	63.0	83.0	133.0	-	IC908
SCCD 165-071-180 AP5	16.50	18.00	71.0	93.0	143.0	-	IC908
SCCD 169-071-180 AP5	16.90	18.00	71.0	93.0	143.0	-	IC908
SCCD 170-071-180 AP5	17.00	18.00	71.0	93.0	143.0	-	IC908
SCCD 175-071-180 AP5	17.50	18.00	71.0	93.0	143.0	M20	IC908
SCCD 177-071-180 AP5	17.70	18.00	71.0	93.0	143.0	-	IC908
SCCD 180-071-180 AP5	18.00	18.00	71.0	93.0	143.0	-	IC908
SCCD 185-077-200 AP5	18.50	20.00	77.0	101.0	153.0	-	IC908
SCCD 190-077-200 AP5	19.00	20.00	77.0	101.0	153.0	-	IC908
SCCD 195-077-200 AP5	19.50	20.00	77.0	101.0	153.0	M22	IC908
SCCD 200-077-200 AP5	20.00	20.00	77.0	101.0	153.0	-	IC908

Shank according to DIN 6535-Form HA.