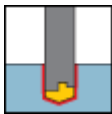
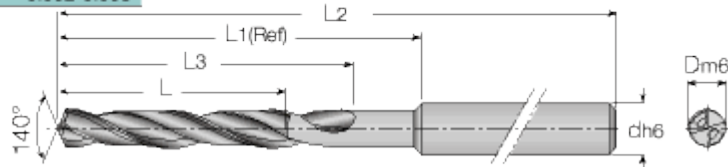




SCD-AP6 (0.8-2.9 mm 6xD) : Solid carbide drills without coolant holes. Drilling depth 6xD (DIN 6537).

Range 0.8 to 2.9

D	Tolerance m6
0.8 to 2.9	0.002-0.008



Designation	D	d	L	L3	L1	L2	Th	Grade
SCD 008-004-030 AP6	0.80	3.00	4.8	6.4	10.7	46.0	-	IC908
SCD 009-005-030 AP6	0.90	3.00	5.4	7.2	11.5	46.0	-	IC908
SCD 010-006-030 AP6	1.00	3.00	6.0	8.0	12.2	46.0	-	IC908
SCD 011-006-030 AP6	1.10	3.00	6.6	8.8	13.0	46.0	M1.4	IC908
SCD 012-007-030 AP6	1.20	3.00	7.2	9.6	13.7	46.0	-	IC908
SCD 013-007-030 AP6	1.30	3.00	7.8	10.4	14.5	46.0	-	IC908
SCD 014-008-030 AP6	1.40	3.00	8.4	11.2	15.2	46.0	-	IC908
SCD 015-009-030 AP6	1.50	3.00	9.0	12.0	16.0	46.0	-	IC908
SCD 016-009-030 AP6	1.60	3.00	9.6	12.8	16.7	46.0	M2	IC908
SCD 017-010-030 AP6	1.70	3.00	10.2	13.6	17.5	60.0	-	IC908
SCD 018-010-030 AP6	1.80	3.00	10.8	14.4	18.2	60.0	-	IC908
SCD 019-011-030 AP6	1.90	3.00	11.4	15.2	18.9	60.0	-	IC908
SCD 020-012-030 AP6	2.00	3.00	12.0	16.0	19.7	60.0	-	IC908
SCD 021-012-030 AP6	2.10	3.00	12.6	16.8	20.4	60.0	-	IC908
SCD 022-013-030 AP6	2.20	3.00	13.2	17.6	21.1	60.0	-	IC908
SCD 023-013-030 AP6	2.30	3.00	13.8	18.4	21.8	60.0	-	IC908
SCD 024-014-030 AP6	2.40	3.00	14.4	19.2	22.5	60.0	-	IC908
SCD 025-015-030 AP6	2.50	3.00	15.0	20.0	23.2	60.0	M3	IC908
SCD 026-015-030 AP6	2.60	3.00	15.6	20.8	23.9	60.0	-	IC908
SCD 027-016-030 AP6	2.70	3.00	16.2	21.6	24.5	60.0	-	IC908
SCD 028-016-030 AP6	2.80	3.00	16.8	22.4	25.2	60.0	-	IC908
SCD 029-017-030 AP6	2.90	3.00	17.4	23.2	25.7	60.0	M3.5	IC908

Shank according to DIN 6535-Form HA