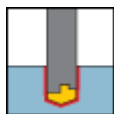
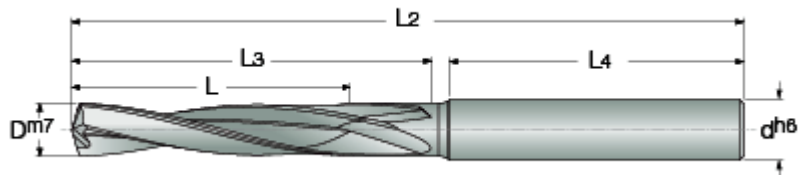




**SCD-AH5 (3-12 mm 5xD) :** Solid carbide drills for hard materials, drilling depth 5xD, without coolant holes.



| Designation         | D     | L    | L3   | d     | L4   | L2    | Th  | Grade |
|---------------------|-------|------|------|-------|------|-------|-----|-------|
| SCD 030-015-060 AH5 | 3.00  | 15.0 | 26.0 | 6.00  | 35.0 | 66.0  | M4  | IC903 |
| SCD 033-017-060 AH5 | 3.30  | 16.5 | 26.0 | 6.00  | 35.0 | 66.0  | -   | IC903 |
| SCD 035-018-060 AH5 | 3.50  | 17.5 | 26.0 | 6.00  | 35.0 | 66.0  | -   | IC903 |
| SCD 040-020-060 AH5 | 4.00  | 20.0 | 29.0 | 6.00  | 32.0 | 66.0  | -   | IC903 |
| SCD 042-021-060 AH5 | 4.20  | 21.0 | 32.0 | 6.00  | 46.0 | 82.0  | M5  | IC903 |
| SCD 044-022-060 AH5 | 4.40  | 22.0 | 32.0 | 6.00  | 46.0 | 82.0  | -   | IC903 |
| SCD 045-023-060 AH5 | 4.50  | 22.5 | 32.0 | 6.00  | 46.0 | 82.0  | -   | IC903 |
| SCD 050-025-060 AH5 | 5.00  | 25.0 | 37.0 | 6.00  | 41.0 | 82.0  | M6  | IC903 |
| SCD 053-027-060 AH5 | 5.30  | 26.5 | 39.0 | 6.00  | 37.0 | 82.0  | -   | IC903 |
| SCD 055-028-060 AH5 | 5.50  | 27.5 | 39.0 | 6.00  | 37.0 | 82.0  | -   | IC903 |
| SCD 060-030-060 AH5 | 6.00  | 30.0 | 43.0 | 6.00  | 37.0 | 82.0  | M7  | IC903 |
| SCD 065-033-080 AH5 | 6.50  | 32.5 | 46.0 | 8.00  | 39.0 | 91.0  | -   | IC903 |
| SCD 068-034-080 AH5 | 6.80  | 34.0 | 49.0 | 8.00  | 39.0 | 91.0  | M8  | IC903 |
| SCD 070-035-080 AH5 | 7.00  | 35.0 | 49.0 | 8.00  | 39.0 | 91.0  | -   | IC903 |
| SCD 075-038-080 AH5 | 7.50  | 37.5 | 52.0 | 8.00  | 34.0 | 91.0  | -   | IC903 |
| SCD 078-039-080 AH5 | 7.80  | 42.0 | 55.0 | 8.00  | 34.0 | 91.0  | M9  | IC903 |
| SCD 080-040-080 AH5 | 8.00  | 40.0 | 55.0 | 8.00  | 34.0 | 91.0  | -   | IC903 |
| SCD 085-043-100 AH5 | 8.50  | 42.5 | 59.0 | 10.00 | 46.0 | 112.0 | -   | IC903 |
| SCD 088-044-100 AH5 | 8.80  | 44.0 | 63.0 | 10.00 | 46.0 | 112.0 | M10 | IC903 |
| SCD 090-045-100 AH5 | 9.00  | 45.0 | 63.0 | 10.00 | 46.0 | 112.0 | -   | IC903 |
| SCD 095-048-100 AH5 | 9.50  | 47.5 | 66.0 | 10.00 | 39.0 | 112.0 | M11 | IC903 |
| SCD 100-050-100 AH5 | 10.00 | 50.0 | 70.0 | 10.00 | 39.0 | 112.0 | -   | IC903 |
| SCD 105-053-120 AH5 | 10.50 | 52.5 | 71.0 | 12.00 | 45.0 | 122.0 | -   | IC903 |
| SCD 110-055-120 AH5 | 11.00 | 55.0 | 74.0 | 12.00 | 45.0 | 122.0 | -   | IC903 |
| SCD 115-058-120 AH5 | 11.50 | 57.5 | 77.0 | 12.00 | 40.0 | 122.0 | -   | IC903 |
| SCD 120-060-120 AH5 | 12.00 | 60.0 | 81.0 | 12.00 | 40.0 | 122.0 | M14 | IC903 |

Shank according to DIN 6535-Form HA.

