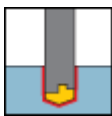
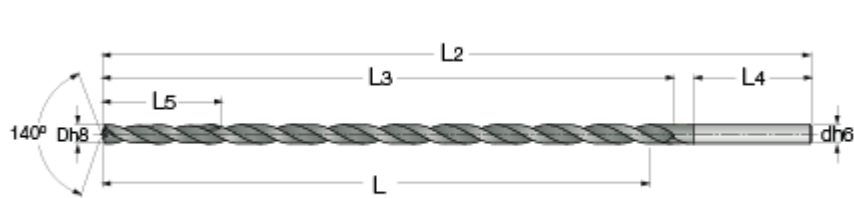




SCD-ACP-CS (5-7 mm 20xD) : Solid carbide drills with coolant holes. Drilling depth 20-22xD. Designed for automotive crankshaft.



Designation	D	L	L3	L2	d	Coolant	L4	L5	Grade
SCD 050-103-060ACP-CS	5.00	103.0	118.0	156.0	6.00	Y	38.0	40.00	IC908
SCD 054-107-060ACP-CS	5.40	107.0	127.0	165.0	6.00	Y	38.0	40.00	IC908
SCD 060-120-060ACP-CS	6.00	120.0	140.0	178.0	6.00	Y	38.0	40.00	IC908
SCD 070-160-070ACP-CS	7.00	160.0	180.0	235.0	7.00	Y	55.0	55.00	IC908

Shank according to DIN 6535-Form HA.