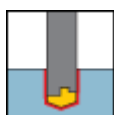
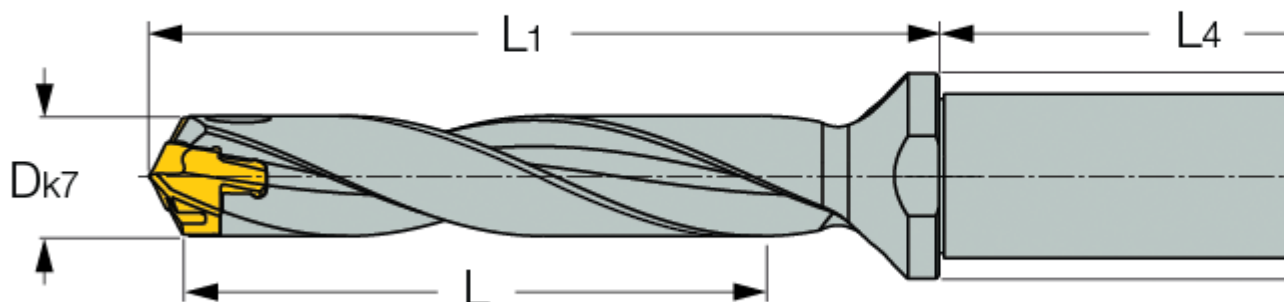




DCN R-3D : SUMOCHAM 3xD drills with indexable heads, cylindrical shanks and internal coolant holes. Feature 4 standard drilling he



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCN 070-021-12R-3D	7.00	7.40	21.0	12.00	16.00	35.6	45.0	7.0
DCN 075-023-12R-3D	7.50	7.90	23.0	12.00	16.00	35.6	45.0	7.0
DCN 080-024-12R-3D	8.00	8.40	24.0	12.00	16.00	39.4	45.0	8.0
DCN 085-025-12R-3D	8.50	8.90	25.0	12.00	16.00	40.9	45.0	8.0
DCN 090-027-12R-3D	9.00	9.40	27.0	12.00	16.00	42.8	45.0	9.0
DCN 095-029-12R-3D	9.50	9.90	29.0	12.00	16.00	44.3	45.0	9.0
DCN 100-030-16R-3D	10.00	10.40	30.0	16.00	20.00	46.2	48.0	10.0
DCN 105-032-16R-3D	10.50	10.90	32.0	16.00	20.00	47.7	48.0	10.0
DCN 110-033-16R-3D	11.00	11.40	33.0	16.00	20.00	49.6	48.0	11.0
DCN 115-035-16R-3D	11.50	11.90	35.0	16.00	20.00	51.1	48.0	11.0
DCN 120-036-16R-3D	12.00	12.40	36.0	16.00	20.00	53.0	48.0	12.0
DCN 125-037-16R-3D	12.50	12.90	37.0	16.00	20.00	54.5	48.0	12.0
DCN 130-039-16R-3D	13.00	13.40	39.0	16.00	20.00	56.6	48.0	13.0
DCN 135-041-16R-3D	13.50	13.90	41.0	16.00	20.00	58.1	48.0	13.0
DCN 140-042-16R-3D	14.00	14.40	42.0	16.00	20.00	62.1	48.0	14.0
DCN 145-044-16R-3D	14.50	14.90	44.0	16.00	20.00	63.6	48.0	14.0
DCN 150-045-20R-3D	15.00	15.90	45.0	20.00	25.00	68.7	50.0	15.0
DCN 160-048-20R-3D	16.00	16.90	48.0	20.00	25.00	73.3	50.0	16.0
DCN 170-051-20R-3D	17.00	17.90	51.0	20.00	25.00	77.9	50.0	17.0
DCN 180-054-25R-3D	18.00	18.90	54.0	25.00	32.00	82.5	56.0	18.0
DCN 190-057-25R-3D	19.00	19.90	57.0	25.00	32.00	87.0	56.0	19.0
DCN 200-060-25R-3D	20.00	20.90	60.0	25.00	32.00	91.6	56.0	20.0
DCN 210-063-25R-3D	21.00	21.90	63.0	25.00	32.00	96.2	56.0	21.0
DCN 220-066-25R-3D	22.00	22.90	66.0	25.00	32.00	100.8	56.0	22.0
DCN 230-069-32R-3D	23.00	23.90	69.0	32.00	42.00	105.4	60.0	23.0
DCN 240-072-32R-3D	24.00	24.90	72.0	32.00	42.00	110.0	60.0	24.0
DCN 250-075-32R-3D	25.00	25.90	75.0	32.00	42.00	114.5	60.0	25.0

Hole tolerance: k7 in average conditions. However, it can be higher or lower according to machine and tooling conditions