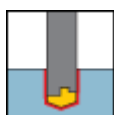
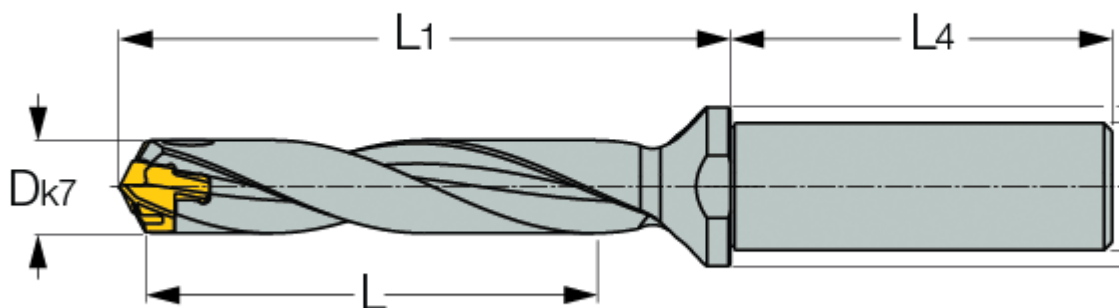




DCN R-5D : SUMOCHAM 5xD drills with indexable heads, cylindrical shanks and internal coolant holes. Feature 4 standard drilling he



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCN 075-038-12R-5D	7.50	7.90	38.0	12.00	16.00	49.6	45.0	7.0
DCN 080-040-12R-5D	8.00	8.40	40.0	12.00	16.00	55.4	45.0	8.0
DCN 085-042-12R-5D	8.50	8.90	42.0	12.00	16.00	57.7	45.0	8.0
DCN 090-045-12R-5D	9.00	9.40	45.0	12.00	16.00	60.8	45.0	9.0
DCN 095-048-12R-5D	9.50	9.90	48.0	12.00	16.00	63.3	45.0	9.0
DCN 100-050-16R-5D	10.00	10.40	50.0	16.00	20.00	66.2	48.0	10.0
DCN 105-053-16R-5D	10.50	10.90	53.0	16.00	20.00	68.7	48.0	10.0
DCN 110-055-16R-5D	11.00	11.40	55.0	16.00	20.00	71.6	48.0	11.0
DCN 115-058-16R-5D	11.50	11.90	58.0	16.00	20.00	74.1	48.0	11.0
DCN 120-060-16R-5D	12.00	12.40	60.0	16.00	20.00	77.0	48.0	12.0
DCN 125-062-16R-5D	12.50	12.90	62.0	16.00	20.00	79.5	48.0	12.0
DCN 130-065-16R-5D	13.00	13.40	65.0	16.00	20.00	82.6	48.0	13.0
DCN 135-068-16R-5D	13.50	13.90	68.0	16.00	20.00	85.1	48.0	13.0
DCN 140-070-16R-5D	14.00	14.40	70.0	16.00	20.00	90.2	48.0	14.0
DCN 145-073-16R-5D	14.50	14.90	73.0	16.00	20.00	92.7	48.0	14.0
DCN 150-075-20R-5D	15.00	15.90	75.0	20.00	25.00	98.7	50.0	15.0
DCN 160-080-20R-5D	16.00	16.90	80.0	20.00	25.00	105.3	50.0	16.0
DCN 170-085-20R-5D	17.00	17.90	85.0	20.00	25.00	111.9	50.0	17.0
DCN 180-090-25R-5D	18.00	18.90	90.0	25.00	32.00	118.5	56.0	18.0
DCN 190-095-25R-5D	19.00	19.90	95.0	25.00	32.00	125.0	56.0	19.0
DCN 200-100-25R-5D	20.00	20.90	100.0	25.00	32.00	131.6	56.0	20.0
DCN 210-105-25R-5D	21.00	21.90	105.0	25.00	32.00	138.2	56.0	21.0
DCN 220-110-25R-5D	22.00	22.90	110.0	25.00	32.00	144.8	56.0	22.0
DCN 230-115-32R-5D	23.00	23.90	115.0	32.00	42.00	151.4	60.0	23.0
DCN 240-120-32R-5D	24.00	24.90	120.0	32.00	42.00	158.0	60.0	24.0
DCN 250-125-32R-5D	25.00	25.90	125.0	32.00	42.00	164.5	60.0	25.0

Hole tolerance: k7 in average conditions. However, it can be higher or lower according to machine and tooling conditions