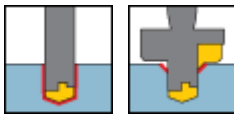
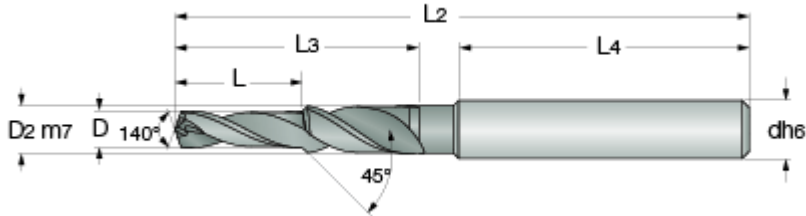




**SCDT** : Pre-thread solid carbide drills with coolant holes.



Designation	Th	D	D2	L2	L	L3	d	L4	Coolant	Grade
SCDT 025-009-060-M3	M3	2.50	4.00	62.0	8.8	20.0	6.00	36.0	Y	IC908
SCDT 033-011-060-M4	M4	3.30	4.50	62.0	11.4	24.0	6.00	36.0	Y	IC908
SCDT 042-014-060-M5	M5	4.20	5.50	66.0	13.6	28.0	6.00	36.0	Y	IC908
SCDT 050-017-080-M6	M6	5.00	6.60	79.0	16.5	34.0	8.00	40.0	Y	IC908
SCDT 068-021-100-M8	M8	6.80	9.00	89.0	21.0	47.0	10.00	40.0	Y	IC908
SCDT 085-026-120-M10	M10	8.50	11.00	102.0	25.5	55.0	12.00	40.0	Y	IC908