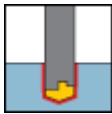
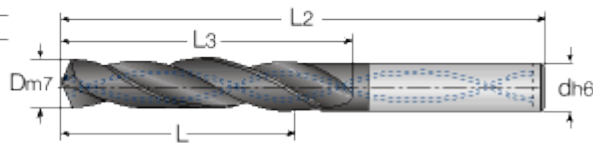




SCD-ACP5 (3-20 mm 5xD) : Solid carbide drills with coolant holes. Drilling depth 5xD.

D	Tolerance m7
3.00 to 6	0.004-0.016
6.01 to 10	0.006-0.021
10.01 to 18	0.007-0.025
18.01 to 21	0.008-0.029



Designation	D	d	L	L3	L2	Th	Grade
SCD 030-023-060 ACP5	3.00	6.00	23.0	28.0	66.0	-	IC908
SCD 031-023-060 ACP5	3.10	6.00	23.0	28.0	66.0	-	IC908
SCD 032-023-060 ACP5	3.20	6.00	23.0	28.0	66.0	-	IC908
SCD 033-023-060 ACP5	3.30	6.00	23.0	28.0	66.0	M4	IC908
SCD 034-023-060 ACP5	3.40	6.00	23.0	28.0	66.0	-	IC908
SCD 035-023-060 ACP5	3.50	6.00	23.0	28.0	66.0	-	IC908
SCD 036-023-060 ACP5	3.60	6.00	23.0	28.0	66.0	-	IC908
SCD 037-023-060 ACP5	3.70	6.00	23.0	28.0	66.0	-	IC908
SCD 038-029-060 ACP5	3.80	6.00	29.0	36.0	74.0	-	IC908
SCD 039-029-060 ACP5	3.90	6.00	29.0	36.0	74.0	-	IC908
SCD 040-029-060 ACP5	4.00	6.00	29.0	36.0	74.0	-	IC908
SCD 041-029-060 ACP5	4.10	6.00	29.0	36.0	74.0	-	IC908
SCD 042-029-060 ACP5	4.20	6.00	29.0	36.0	74.0	M5	IC908
SCD 043-029-060 ACP5	4.30	6.00	29.0	36.0	74.0	-	IC908
SCD 044-029-060 ACP5	4.40	6.00	29.0	36.0	74.0	-	IC908
SCD 045-029-060 ACP5	4.50	6.00	29.0	36.0	74.0	-	IC908
SCD 046-029-060 ACP5	4.60	6.00	29.0	36.0	74.0	-	IC908
SCD 047-029-060 ACP5	4.70	6.00	29.0	36.0	74.0	-	IC908
SCD 048-035-060 ACP5	4.80	6.00	35.0	44.0	82.0	-	IC908
SCD 049-035-060 ACP5	4.90	6.00	35.0	44.0	82.0	-	IC908
SCD 050-035-060 ACP5	5.00	6.00	35.0	44.0	82.0	M6	IC908
SCD 051-035-060 ACP5	5.10	6.00	35.0	44.0	82.0	-	IC908
SCD 052-035-060 ACP5	5.20	6.00	35.0	44.0	82.0	-	IC908
SCD 053-035-060 ACP5	5.30	6.00	35.0	44.0	82.0	-	IC908
SCD 054-035-060 ACP5	5.40	6.00	35.0	44.0	82.0	-	IC908
SCD 055-035-060 ACP5	5.50	6.00	35.0	44.0	82.0	-	IC908
SCD 056-035-060 ACP5	5.60	6.00	35.0	44.0	82.0	-	IC908

SCD 057-035-060 ACP5	5.70	6.00	35.0	44.0	82.0	-	IC908
SCD 058-035-060 ACP5	5.80	6.00	35.0	44.0	82.0	-	IC908
SCD 059-035-060 ACP5	5.90	6.00	35.0	44.0	82.0	-	IC908
SCD 060-035-060 ACP5	6.00	6.00	35.0	44.0	82.0	-	IC908
SCD 061-043-080 ACP5	6.10	8.00	35.0	44.0	91.0	M7	IC908
SCD 062-043-080 ACP5	6.20	8.00	43.0	53.0	91.0	-	IC908
SCD 063-043-080 ACP5	6.30	8.00	43.0	53.0	91.0	-	IC908
SCD 064-043-080 ACP5	6.40	8.00	43.0	53.0	91.0	-	IC908
SCD 065-043-080 ACP5	6.50	8.00	43.0	53.0	91.0	-	IC908
SCD 066-043-080 ACP5	6.60	8.00	43.0	53.0	91.0	-	IC908
SCD 067-043-080 ACP5	6.70	8.00	43.0	53.0	91.0	-	IC908
SCD 068-043-080 ACP5	6.80	8.00	43.0	53.0	91.0	M8	IC908
SCD 069-043-080 ACP5	6.90	8.00	43.0	53.0	91.0	-	IC908
SCD 070-043-080 ACP5	7.00	8.00	43.0	53.0	91.0	-	IC908
SCD 071-043-080 ACP5	7.10	8.00	43.0	53.0	91.0	-	IC908
SCD 072-043-080 ACP5	7.20	8.00	43.0	53.0	91.0	-	IC908
SCD 073-043-080 ACP5	7.30	8.00	43.0	53.0	91.0	-	IC908
SCD 074-043-080 ACP5	7.40	8.00	43.0	53.0	91.0	-	IC908
SCD 075-043-080 ACP5	7.50	8.00	43.0	53.0	91.0	-	IC908
SCD 076-043-080 ACP5	7.60	8.00	43.0	53.0	91.0	-	IC908
SCD 077-043-080 ACP5	7.70	8.00	43.0	53.0	91.0	-	IC908
SCD 078-043-080 ACP5	7.80	8.00	43.0	53.0	91.0	-	IC908
SCD 079-043-080 ACP5	7.90	8.00	43.0	53.0	91.0	-	IC908
SCD 080-043-080 ACP5	8.00	8.00	43.0	53.0	91.0	-	IC908
SCD 081-049-100 ACP5	8.10	10.00	49.0	61.0	103.0	-	IC908
SCD 082-049-100 ACP5	8.20	10.00	49.0	61.0	103.0	-	IC908
SCD 083-049-100 ACP5	8.30	10.00	49.0	61.0	103.0	-	IC908
SCD 084-049-100 ACP5	8.40	10.00	49.0	61.0	103.0	-	IC908
SCD 085-049-100 ACP5	8.50	10.00	49.0	61.0	103.0	M10	IC908
SCD 086-049-100 ACP5	8.60	10.00	49.0	61.0	103.0	-	IC908
SCD 087-049-100 ACP5	8.70	10.00	49.0	61.0	103.0	-	IC908
SCD 088-049-100 ACP5	8.80	10.00	49.0	61.0	103.0	-	IC908
SCD 089-049-100 ACP5	8.90	10.00	49.0	61.0	103.0	-	IC908
SCD 090-049-100 ACP5	9.00	10.00	49.0	61.0	103.0	-	IC908
SCD 091-049-100 ACP5	9.10	10.00	49.0	61.0	103.0	-	IC908
SCD 092-049-100 ACP5	9.20	10.00	49.0	61.0	103.0	-	IC908
SCD 093-049-100 ACP5	9.30	10.00	49.0	61.0	103.0	-	IC908
SCD 094-049-100 ACP5	9.40	10.00	49.0	61.0	103.0	-	IC908
SCD 095-049-100 ACP5	9.50	10.00	49.0	61.0	103.0	M11	IC908
SCD 096-049-100 ACP5	9.60	10.00	49.0	61.0	103.0	-	IC908
SCD 097-049-100 ACP5	9.70	10.00	49.0	61.0	103.0	-	IC908
SCD 098-049-100 ACP5	9.80	10.00	49.0	61.0	103.0	-	IC908
SCD 099-049-100 ACP5	9.90	10.00	49.0	61.0	103.0	-	IC908
SCD 100-049-100 ACP5	10.00	10.00	49.0	61.0	103.0	-	IC908
SCD 101-056-120 ACP5	10.10	12.00	56.0	71.0	118.0	-	IC908

SCD 102-056-120 ACP5	10.20	12.00	56.0	71.0	118.0	M12	IC908
SCD 103-056-120 ACP5	10.30	12.00	56.0	71.0	118.0	-	IC908
SCD 104-056-120 ACP5	10.40	12.00	56.0	71.0	118.0	-	IC908
SCD 105-056-120 ACP5	10.50	12.00	56.0	71.0	118.0	-	IC908
SCD 106-056-120 ACP5	10.60	12.00	56.0	71.0	118.0	-	IC908
SCD 107-056-120 ACP5	10.70	12.00	56.0	71.0	118.0	-	IC908
SCD 108-056-120 ACP5	10.80	12.00	56.0	71.0	118.0	-	IC908
SCD 109-056-120 ACP5	10.90	12.00	56.0	71.0	118.0	-	IC908
SCD 110-056-120 ACP5	11.00	12.00	56.0	71.0	118.0	-	IC908
SCD 111-056-120 ACP5	11.10	12.00	56.0	71.0	118.0	-	IC908
SCD 112-056-120 ACP5	11.20	12.00	56.0	71.0	118.0	-	IC908
SCD 113-056-120 ACP5	11.30	12.00	56.0	71.0	118.0	-	IC908
SCD 114-056-120 ACP5	11.40	12.00	56.0	71.0	118.0	-	IC908
SCD 115-056-120 ACP5	11.50	12.00	56.0	71.0	118.0	-	IC908
SCD 116-056-120 ACP5	11.60	12.00	56.0	71.0	118.0	-	IC908
SCD 117-056-120 ACP5	11.70	12.00	56.0	71.0	118.0	-	IC908
SCD 118-056-120 ACP5	11.80	12.00	56.0	71.0	118.0	-	IC908
SCD 119-056-120 ACP5	11.90	12.00	56.0	71.0	118.0	-	IC908
SCD 120-056-120 ACP5	12.00	12.00	56.0	71.0	118.0	M14	IC908
SCD 121-060-140 ACP5	12.10	14.00	60.0	77.0	124.0	-	IC908
SCD 122-060-140 ACP5	12.20	14.00	60.0	77.0	124.0	M14	IC908
SCD 123-060-140 ACP5	12.30	14.00	60.0	77.0	124.0	-	IC908
SCD 124-060-140 ACP5	12.40	14.00	60.0	77.0	124.0	-	IC908
SCD 125-060-140 ACP5	12.50	14.00	60.0	77.0	124.0	-	IC908
SCD 126-060-140 ACP5	12.60	14.00	60.0	77.0	124.0	-	IC908
SCD 127-060-140 ACP5	12.70	14.00	60.0	77.0	124.0	-	IC908
SCD 128-060-140 ACP5	12.80	14.00	60.0	77.0	124.0	-	IC908
SCD 129-060-140 ACP5	12.90	14.00	60.0	77.0	124.0	-	IC908
SCD 130-060-140 ACP5	13.00	14.00	60.0	77.0	124.0	-	IC908
SCD 131-060-140 ACP5	13.10	14.00	60.0	77.0	124.0	-	IC908
SCD 132-060-140 ACP5	13.20	14.00	60.0	77.0	124.0	-	IC908
SCD 133-060-140 ACP5	13.30	14.00	60.0	77.0	124.0	-	IC908
SCD 134-060-140 ACP5	13.40	14.00	60.0	77.0	124.0	-	IC908
SCD 135-060-140 ACP5	13.50	14.00	60.0	77.0	124.0	-	IC908
SCD 136-060-140 ACP5	13.60	14.00	60.0	77.0	124.0	-	IC908
SCD 137-060-140 ACP5	13.70	14.00	60.0	77.0	124.0	-	IC908
SCD 138-060-140 ACP5	13.80	14.00	60.0	77.0	124.0	-	IC908
SCD 139-060-140 ACP5	13.90	14.00	60.0	77.0	124.0	-	IC908
SCD 140-060-140 ACP5	14.00	14.00	60.0	77.0	124.0	M16	IC908
SCD 141-063-160 ACP5	14.10	16.00	63.0	83.0	133.0	-	IC908
SCD 142-063-160 ACP5	14.20	16.00	63.0	83.0	133.0	-	IC908
SCD 143-063-160 ACP5	14.30	16.00	63.0	83.0	133.0	-	IC908
SCD 144-063-160 ACP5	14.40	16.00	63.0	83.0	133.0	-	IC908
SCD 145-063-160 ACP5	14.50	16.00	63.0	83.0	133.0	-	IC908
SCD 146-063-160 ACP5	14.60	16.00	63.0	83.0	133.0	-	IC908

SCD 147-063-160 ACP5	14.70	16.00	63.0	83.0	133.0	-	IC908
SCD 148-063-160 ACP5	14.80	16.00	63.0	83.0	133.0	-	IC908
SCD 149-063-160 ACP5	14.90	16.00	63.0	83.0	133.0	-	IC908
SCD 150-063-160 ACP5	15.00	16.00	63.0	83.0	133.0	-	IC908
SCD 151-063-160 ACP5	15.10	16.00	63.0	83.0	133.0	-	IC908
SCD 152-063-160 ACP5	15.20	16.00	63.0	83.0	133.0	-	IC908
SCD 153-063-160 ACP5	15.30	16.00	63.0	83.0	133.0	-	IC908
SCD 154-063-160 ACP5	15.40	16.00	63.0	83.0	133.0	-	IC908
SCD 155-063-160 ACP5	15.50	16.00	63.0	83.0	133.0	M18	IC908
SCD 156-063-160 ACP5	15.60	16.00	63.0	83.0	133.0	-	IC908
SCD 157-063-160 ACP5	15.70	16.00	63.0	83.0	133.0	-	IC908
SCD 158-063-160 ACP5	15.80	16.00	63.0	83.0	133.0	-	IC908
SCD 159-063-160 ACP5	15.90	16.00	63.0	83.0	133.0	-	IC908
SCD 160-063-160 ACP5	16.00	16.00	63.0	83.0	133.0	-	IC908
SCD 161-071-180 ACP5	16.10	18.00	71.0	93.0	143.0	-	IC908
SCD 162-071-180 ACP5	16.20	18.00	71.0	93.0	143.0	-	IC908
SCD 163-071-180 ACP5	16.30	18.00	71.0	93.0	143.0	-	IC908
SCD 164-071-180 ACP5	16.40	18.00	71.0	93.0	143.0	-	IC908
SCD 165-071-180 ACP5	16.50	18.00	71.0	93.0	143.0	-	IC908
SCD 166-071-180 ACP5	16.60	18.00	71.0	93.0	143.0	-	IC908
SCD 167-071-180 ACP5	16.70	18.00	71.0	93.0	143.0	-	IC908
SCD 168-071-180 ACP5	16.80	18.00	71.0	93.0	143.0	-	IC908
SCD 169-071-180 ACP5	16.90	18.00	71.0	93.0	143.0	-	IC908
SCD 170-071-180 ACP5	17.00	18.00	71.0	93.0	143.0	-	IC908
SCD 171-071-180 ACP5	17.10	18.00	71.0	93.0	143.0	-	IC908
SCD 172-071-180 ACP5	17.20	18.00	71.0	93.0	143.0	-	IC908
SCD 173-071-180 ACP5	17.30	18.00	71.0	93.0	143.0	-	IC908
SCD 174-071-180 ACP5	17.40	18.00	71.0	93.0	143.0	-	IC908
SCD 175-071-180 ACP5	17.50	18.00	71.0	93.0	143.0	-	IC908
SCD 176-071-180 ACP5	17.60	18.00	71.0	93.0	143.0	-	IC908
SCD 177-071-180 ACP5	17.70	18.00	71.0	93.0	143.0	-	IC908
SCD 178-071-180 ACP5	17.80	18.00	71.0	93.0	143.0	-	IC908
SCD 179-071-180 ACP5	17.90	18.00	71.0	93.0	143.0	-	IC908
SCD 180-071-180 ACP5	18.00	18.00	71.0	93.0	143.0	-	IC908
SCD 181-077-200 ACP5	18.10	20.00	77.0	101.0	153.0	-	IC908
SCD 182-077-200 ACP5	18.20	20.00	77.0	101.0	153.0	-	IC908
SCD 183-077-200 ACP5	18.30	20.00	77.0	101.0	153.0	-	IC908
SCD 184-077-200 ACP5	18.40	20.00	77.0	101.0	153.0	-	IC908
SCD 185-077-200 ACP5	18.50	20.00	77.0	101.0	153.0	-	IC908
SCD 186-077-200 ACP5	18.60	20.00	77.0	101.0	153.0	-	IC908
SCD 187-077-200 ACP5	18.70	20.00	77.0	101.0	153.0	-	IC908
SCD 188-077-200 ACP5	18.80	20.00	77.0	101.0	153.0	-	IC908
SCD 189-077-200 ACP5	18.90	20.00	77.0	101.0	153.0	-	IC908
SCD 190-077-200 ACP5	19.00	20.00	77.0	101.0	153.0	-	IC908
SCD 191-077-200 ACP5	19.10	20.00	77.0	101.0	153.0	-	IC908

SCD 192-077-200 ACP5	19.20	20.00	77.0	101.0	153.0	-	IC908
SCD 193-077-200 ACP5	19.30	20.00	77.0	101.0	153.0	-	IC908
SCD 194-077-200 ACP5	19.40	20.00	77.0	101.0	153.0	-	IC908
SCD 195-077-200 ACP5	19.50	20.00	77.0	101.0	153.0	M22	IC908
SCD 196-077-200 ACP5	19.60	20.00	77.0	101.0	153.0	-	IC908
SCD 197-077-200 ACP5	19.70	20.00	77.0	101.0	153.0	-	IC908
SCD 198-077-200 ACP5	19.80	20.00	77.0	101.0	153.0	-	IC908
SCD 199-077-200 ACP5	19.90	20.00	77.0	101.0	153.0	-	IC908
SCD 200-077-200 ACP5	20.00	20.00	77.0	101.0	153.0	-	IC908

Shank according to DIN 6535-Form HA.