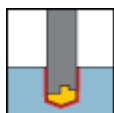
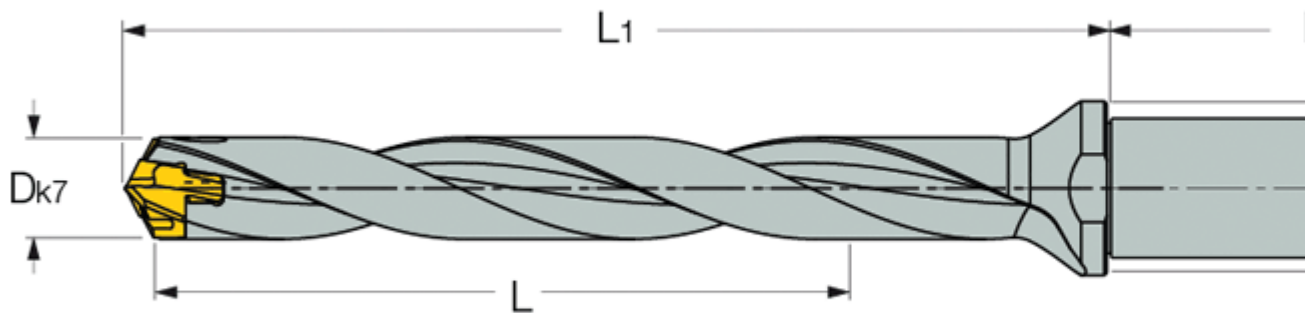




DCN R-8D : SUMOCHAM 12xD drills with indexable heads, cylindrical shanks and internal coolant holes. Feature 4 standard drilling



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCN 080-064-12R-8D	8.00	8.40	64.0	12.00	16.00	79.4	45.0	8.0
DCN 090-072-12R-8D	9.00	9.40	72.0	12.00	16.00	87.8	45.0	9.0
DCN 100-080-16R-8D	10.00	10.40	80.0	16.00	20.00	96.2	48.0	10.0
DCN 110-088-16R-8D	11.00	11.40	88.0	16.00	20.00	104.6	48.0	11.0
DCN 120-096-16R-8D	12.00	12.40	96.0	16.00	20.00	113.0	48.0	12.0
DCN 130-104-16R-8D	13.00	13.40	104.0	16.00	20.00	121.6	48.0	13.0
DCN 140-112-16R-8D	14.00	14.40	112.0	16.00	20.00	132.1	48.0	14.0
DCN 150-120-20R-8D	15.00	15.90	120.0	20.00	25.00	143.7	50.0	15.0
DCN 160-128-20R-8D	16.00	16.90	128.0	20.00	25.00	153.3	50.0	16.0
DCN 170-136-20R-8D	17.00	17.90	136.0	20.00	25.00	162.9	50.0	17.0
DCN 180-144-25R-8D	18.00	18.90	144.0	25.00	32.00	172.5	56.0	18.0
DCN 190-152-25R-8D	19.00	19.90	152.0	25.00	32.00	182.0	56.0	19.0
DCN 200-160-25R-8D	20.00	20.90	160.0	25.00	32.00	191.6	56.0	20.0
DCN 210-168-25R-8D	21.00	21.90	168.0	25.00	32.00	201.2	56.0	21.0
DCN 220-176-25R-8D	22.00	22.90	176.0	25.00	32.00	210.8	56.0	22.0
DCN 230-184-32R-8D	23.00	23.90	184.0	32.00	42.00	220.4	60.0	23.0
DCN 250-200-32R-8D	25.00	25.90	200.0	32.00	42.00	239.5	60.0	25.0

Hole tolerance: k7 in average conditions. However, it can be higher or lower according to machine and tooling conditions