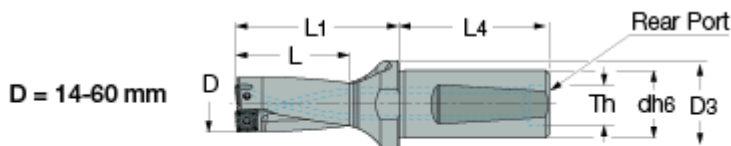
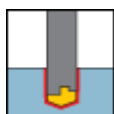




DR-5D-N : DR-TWIST indexable square insert drills with coolant holes. Drilling depth 5xD.



D = 12-13.5 mm



Designation	D	D max	L	L1	L4	d	D3	Th
DR140-070-20-05-5D-N	14.00	16.10	70.0	88.0	50.0	20.00	25.00	G1/4"
DR150-075-20-05-5D-N	15.00	16.80	75.0	93.0	50.0	20.00	25.00	G1/4"
DR160-080-20-05-5D-N	16.00	17.35	80.0	98.0	50.0	20.00	25.00	G1/4"
DR170-085-20-05-5D-N	17.00	17.98	85.0	103.0	50.0	20.00	25.00	G1/4"
DR180-090-25-06-5D-N	18.00	19.73	90.0	110.0	56.0	25.00	32.00	G3/8"
DR190-095-25-06-5D-N	19.00	20.35	95.0	115.0	56.0	25.00	32.00	G3/8"
DR200-100-25-06-5D-N	20.00	20.98	100.0	120.0	56.0	25.00	32.00	G3/8"
DR210-105-25-07-5D-N	21.00	23.63	105.0	125.0	56.0	25.00	32.00	G3/8"
DR220-110-25-07-5D-N	22.00	24.25	110.0	130.0	56.0	25.00	32.00	G3/8"
DR230-115-25-07-5D-N	23.00	24.88	115.0	135.0	56.0	25.00	32.00	G3/8"
DR240-120-25-07-5D-N	24.00	25.50	120.0	140.0	56.0	25.00	32.00	G3/8"

Hole tolerance: $D+0.20/-0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.