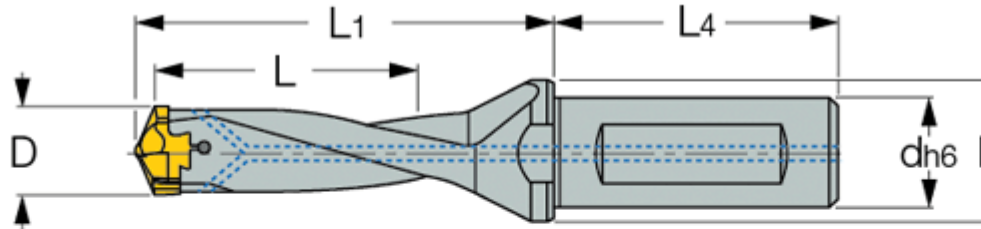


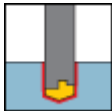
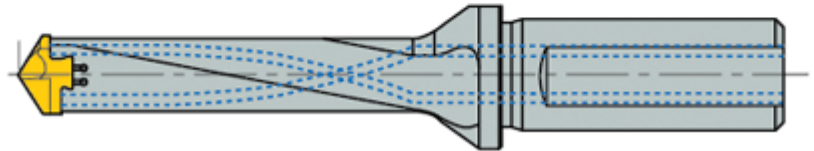


DCM-3D (7.5-25.9 mm 3xD) : CHAMDRILL indexable head drills, with 3xD drilling depth.

D = 7.5 - 21.9



D = 22 - 25.9



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCM 075-022-12A-3D	7.50	7.90	22.0	12.00	16.00	33.1	45.0	8.0
DCM 080-024-12A-3D	8.00	8.40	24.0	12.00	16.00	35.0	45.0	8.0
DCM 085-025-12A-3D	8.50	8.90	25.0	12.00	16.00	37.0	45.0	8.0
DCM 090-027-12A-3D	9.00	9.40	27.0	12.00	16.00	39.1	45.0	9.0
DCM 095-028-12A-3D	9.50	9.90	28.0	12.00	16.00	41.1	45.0	9.0
DCM 100-030-16A-3D	10.00	10.40	30.0	16.00	20.00	44.0	48.0	10.0
DCM 105-031-16A-3D	10.50	10.90	31.0	16.00	20.00	46.0	48.0	10.0
DCM 110-033-16A-3D	11.00	11.40	33.0	16.00	20.00	48.1	48.0	11.0
DCM 115-034-16A-3D	11.50	11.90	34.0	16.00	20.00	50.0	48.0	11.0
DCM 120-036-16A-3D	12.00	12.40	36.0	16.00	20.00	52.2	48.0	12.0
DCM 125-037-16A-3D	12.50	12.90	37.0	16.00	20.00	53.8	48.0	12.0
DCM 130-039-16A-3D	13.00	13.40	39.0	16.00	20.00	56.5	48.0	13.0
DCM 135-040-16A-3D	13.50	13.90	40.0	16.00	20.00	58.5	48.0	13.0
DCM 140-042-16A-3D	14.00	14.40	42.0	16.00	20.00	61.2	48.0	14.0
DCM 145-043-16A-3D	14.50	14.90	43.0	16.00	20.00	63.2	48.0	14.0
DCM 150-045-20A-3D	15.00	15.90	45.0	20.00	25.00	65.7	50.0	15.0
DCM 160-048-20A-3D	16.00	16.90	48.0	20.00	25.00	70.0	50.0	16.0
DCM 170-051-20A-3D	17.00	17.90	51.0	20.00	25.00	73.5	50.0	17.0
DCM 180-054-25A-3D	18.00	18.90	54.0	25.00	32.00	78.3	56.0	18.0
DCM 190-057-25A-3D	19.00	19.90	57.0	25.00	32.00	82.3	56.0	19.0
DCM 200-060-25A-3D	20.00	20.90	60.0	25.00	32.00	87.0	56.0	20.0
DCM 210-063-25A-3D	21.00	21.90	63.0	25.00	32.00	90.8	56.0	21.0
DCM 220-066-25A-3D	22.00	22.90	66.0	25.00	32.00	95.1	56.0	22.0
DCM 230-069-25A-3D	23.00	23.90	69.0	25.00	32.00	99.5	56.0	23.0
DCM 240-072-25A-3D	24.00	24.90	72.0	25.00	32.00	103.6	56.0	24.0
DCM 250-075-25A-3D	25.00	25.90	75.0	25.00	32.00	109.0	56.0	25.0

Hole tolerance: $D+0.05\text{mm}$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.