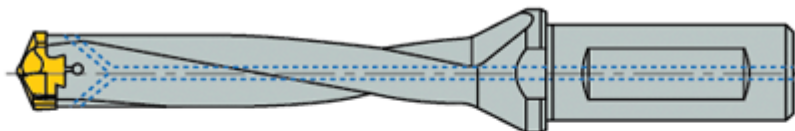


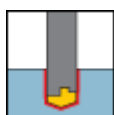
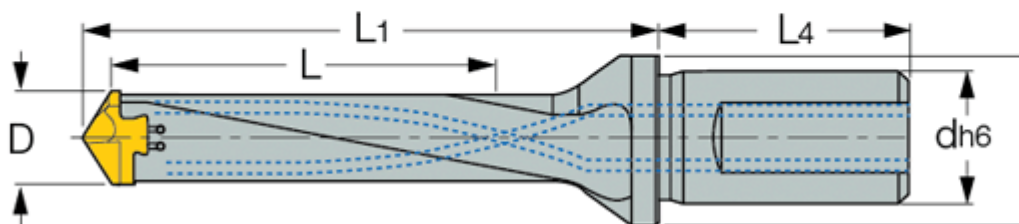


DCM-5D (7.5-25.9 mm 5xD) : CHAMDRILL, indexable head drills, with 5xD drilling depth.

D = 7.5-21.9



D = 22-25.9



Designation	D min	D max	L	d	D3	L1	L4	Po. Size
DCM 075-037-12A-5D	7.50	7.90	37.0	12.00	16.00	48.1	45.0	8.0
DCM 080-040-12A-5D	8.00	8.40	40.0	12.00	16.00	51.0	45.0	8.0
DCM 085-042-12A-5D	8.50	8.90	42.0	12.00	16.00	54.0	45.0	8.0
DCM 090-045-12A-5D	9.00	9.40	45.0	12.00	16.00	57.1	45.0	9.0
DCM 095-047-12A-5D	9.50	9.90	47.0	12.00	16.00	60.1	45.0	9.0
DCM 100-050-16A-5D	10.00	10.40	50.0	16.00	20.00	64.0	48.0	10.0
DCM 105-052-16A-5D	10.50	10.90	52.0	16.00	20.00	67.0	48.0	10.0
DCM 110-055-16A-5D	11.00	11.40	55.0	16.00	20.00	70.1	48.0	11.0
DCM 115-057-16A-5D	11.50	11.90	57.0	16.00	20.00	73.0	48.0	11.0
DCM 120-060-16A-5D	12.00	12.40	60.0	16.00	20.00	76.2	48.0	12.0
DCM 125-062-16A-5D	12.50	12.90	62.0	16.00	20.00	79.2	48.0	12.0
DCM 130-065-16A-5D	13.00	13.40	65.0	16.00	20.00	82.5	48.0	13.0
DCM 135-067-16A-5D	13.50	13.90	67.0	16.00	20.00	85.5	48.0	13.0
DCM 140-070-16A-5D	14.00	14.40	70.0	16.00	20.00	89.2	48.0	14.0
DCM 145-072-16A-5D	14.50	14.90	72.0	16.00	20.00	92.2	48.0	14.0
DCM 150-075-20A-5D	15.00	15.90	75.0	20.00	25.00	95.7	50.0	15.0
DCM 160-080-20A-5D	16.00	16.90	80.0	20.00	25.00	102.0	50.0	16.0
DCM 170-085-20A-5D	17.00	17.90	85.0	20.00	25.00	107.5	50.0	17.0
DCM 180-090-25A-5D	18.00	18.90	90.0	25.00	32.00	114.3	56.0	18.0
DCM 190-095-25A-5D	19.00	19.90	95.0	25.00	32.00	120.3	56.0	19.0
DCM 200-100-25A-5D	20.00	20.90	100.0	25.00	32.00	127.0	56.0	20.0
DCM 210-105-25A-5D	21.00	21.90	105.0	25.00	32.00	132.8	56.0	21.0
DCM 220-110-25A-5D	22.00	22.90	110.0	25.00	32.00	139.1	56.0	22.0
DCM 230-115-25A-5D	23.00	23.90	115.0	25.00	32.00	145.5	56.0	23.0
DCM 240-120-25A-5D	24.00	24.90	120.0	25.00	32.00	151.6	56.0	24.0
DCM 250-125-25A-5D	25.00	25.90	125.0	25.00	32.00	159.0	56.0	25.0

Hole tolerance: $D+0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.