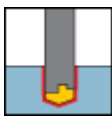
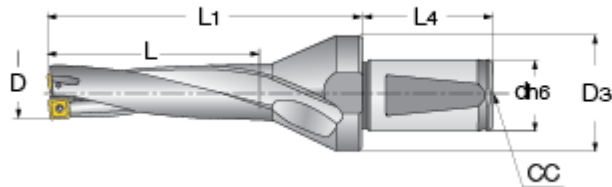




DR-2XD (53-60 mm 2xD) : DR indexable HELIQUAD insert drills. Drilling depth 2xD.



Designation	D	L	L1	D _{max}	d	D3	L4	cc
DR056-112-40-16	56.00	112.0	146.0	57.00	40.00	60.00	68.0	R1/4
DR057-114-40-16	57.00	114.0	148.0	57.50	40.00	60.00	68.0	R1/4

Hole diameter can be changed by shifting drill center along lathe X-axis.

Hole tolerance: $D+0.15/-0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.