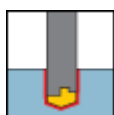
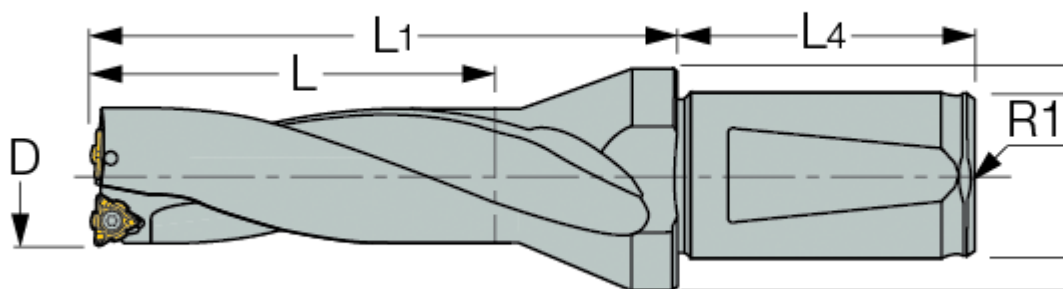




DZ-2.25XD (23-55 mm 2.25xD) : DZ indexable serrated insert drills. Drilling depth 2.25xD.



Designation	D	L	L1	d	D3	L4
DZ023-052-32-05	23.00	52.0	85.0	32.00	50.00	58.0
DZ024-054-32-05	24.00	54.0	88.0	32.00	50.00	58.0
DZ025-056-32-05	25.00	56.0	92.0	32.00	50.00	58.0
DZ026-059-32-05	26.00	59.0	94.0	32.00	50.00	58.0
DZ027-061-32-05	27.00	61.0	97.0	32.00	50.00	58.0
DZ028-063-32-05	28.00	63.0	100.0	32.00	50.00	58.0
DZ029-065-32-05	29.00	65.0	104.0	32.00	50.00	58.0
DZ030-068-32-05	30.00	68.0	107.0	32.00	50.00	58.0
DZ031-070-32-05	31.00	70.0	110.0	32.00	50.00	58.0
DZ032-072-32-05	32.00	72.0	113.0	32.00	50.00	58.0
DZ033-074-32-05	33.00	74.0	116.0	32.00	50.00	58.0
DZ034-077-32-06	34.00	77.0	118.0	32.00	50.00	58.0
DZ035-079-32-06	35.00	79.0	121.0	32.00	50.00	58.0
DZ036-081-32-06	36.00	81.0	124.0	32.00	50.00	58.0
DZ037-083-32-06	37.00	83.0	127.0	32.00	50.00	58.0
DZ038-086-32-06	38.00	86.0	129.0	32.00	50.00	58.0
DZ039-088-32-06	39.00	88.0	132.0	32.00	50.00	58.0
DZ040-090-40-06	40.00	90.0	135.0	40.00	60.00	68.0
DZ041-092-40-06	41.00	92.0	138.0	40.00	60.00	68.0
DZ042-094-40-06	42.00	94.0	141.0	40.00	60.00	68.0
DZ043-097-40-06	43.00	97.0	144.0	40.00	60.00	68.0
DZ044-099-40-06	44.00	99.0	147.0	40.00	60.00	68.0
DZ045-101-40-08	45.00	101.0	149.0	40.00	60.00	68.0
DZ046-103-40-08	46.00	103.0	154.0	40.00	60.00	68.0
DZ047-106-40-08	47.00	106.0	158.0	40.00	60.00	68.0
DZ048-108-40-08	48.00	108.0	161.0	40.00	60.00	68.0
DZ049-110-40-08	49.00	110.0	164.0	40.00	60.00	68.0

DZ050-113-40-08	50.00	113.0	166.0	40.00	60.00	68.0
DZ051-115-40-08	51.00	115.0	169.0	40.00	60.00	68.0
DZ052-117-40-08	52.00	117.0	173.0	40.00	60.00	68.0
DZ053-119-40-08	53.00	119.0	176.0	40.00	60.00	68.0
DZ054-122-40-08	54.00	122.0	179.0	40.00	60.00	68.0
DZ055-124-40-08	55.00	124.0	181.0	40.00	60.00	68.0

Hole tolerance for D=23-44 mm ± 0.10 , for D=45-55 mm ± 0.15 in average conditions
Hole tolerance can be higher or lower according to machine and tooling conditions
For user guide and cutting conditions, see pages..