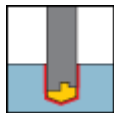
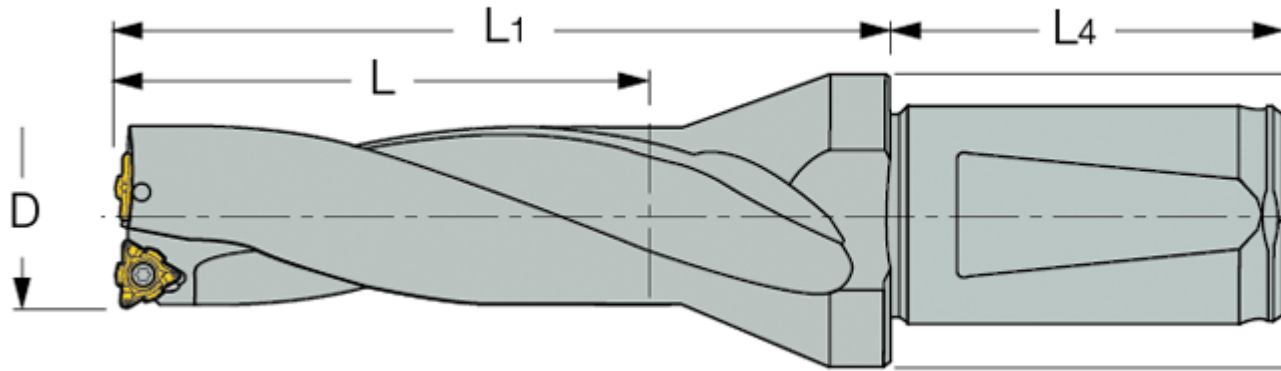




DZ-3XD (23-38 mm 3xD) : DZ indexable serrated insert drills. Drilling depth 3xD.



Designation	D	L	L1	d	D3	L4
DZ023-069-32-05	23.00	69.0	102.0	32.00	32.00	58.0
DZ024-072-32-05	24.00	72.0	106.0	32.00	32.00	58.0
DZ025-075-32-05	25.00	75.0	110.0	32.00	32.00	58.0
DZ026-078-32-05	26.00	78.0	114.0	32.00	32.00	58.0
DZ027-081-32-05	27.00	81.0	117.0	32.00	32.00	58.0
DZ028-084-32-05	28.00	84.0	120.0	32.00	32.00	58.0
DZ029-087-32-05	29.00	87.0	125.0	32.00	32.00	58.0
DZ030-090-32-05	30.00	90.0	129.0	32.00	32.00	58.0
DZ031-093-32-05	31.00	93.0	133.0	32.00	32.00	58.0
DZ032-096-32-05	32.00	96.0	137.0	32.00	32.00	58.0
DZ033-099-32-05	33.00	99.0	140.0	32.00	32.00	58.0
DZ034-102-32-06	34.00	102.0	143.0	32.00	32.00	58.0
DZ035-105-32-06	35.00	105.0	147.0	32.00	32.00	58.0
DZ036-108-32-06	36.00	108.0	151.0	32.00	32.00	58.0
DZ037-111-32-06	37.00	111.0	155.0	32.00	32.00	58.0
DZ038-114-32-06	38.00	114.0	159.0	32.00	32.00	58.0

Hole tolerance: $D+0.15$ in average cmore info. However, it can be higher or lower according to machine and tooling conditions.