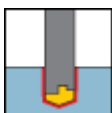
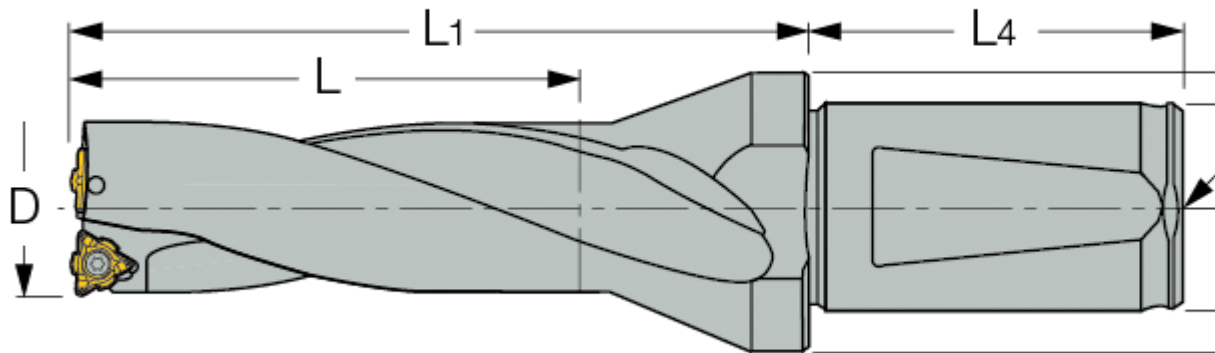




DZ-4XD (23-33 mm 4xD) : DZ indexable serrated insert drills. Drilling depth 4xD.



Designation	D	L	L1	L4	d	D3
DZ023-092-32-05	23.00	92.0	135.0	58.0	32.00	50.00
DZ024-096-32-05	24.00	96.0	140.0	58.0	32.00	50.00
DZ025-100-32-05	25.00	100.0	146.0	58.0	32.00	50.00
DZ026-104-32-05	26.00	104.0	151.0	58.0	32.00	50.00
DZ027-108-32-05	27.00	108.0	155.0	58.0	32.00	50.00
DZ028-112-32-05	28.00	112.0	160.0	58.0	32.00	50.00
DZ029-116-32-05	29.00	116.0	165.0	58.0	32.00	50.00
DZ030-120-32-05	30.00	120.0	171.0	58.0	32.00	50.00
DZ031-124-32-05	31.00	124.0	176.0	58.0	32.00	50.00
DZ032-128-32-05	32.00	128.0	181.0	58.0	32.00	50.00
DZ033-132-32-05	33.00	132.0	187.0	58.0	32.00	50.00

Hole tolerance: $D \pm .15$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.