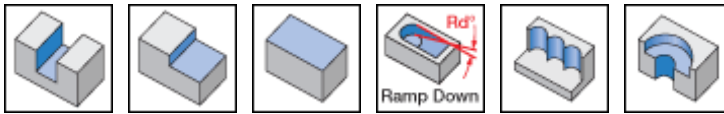
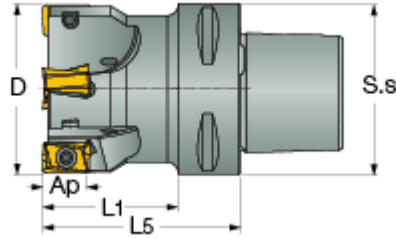




**H490 E90AX-17-C#** : 90° endmills with CAMFIX shanks that use H490 ANKX 17... double-sided rectangular inserts with 4 helical cutting edges. Used for heavy applications. (HELIDO 490 Line).



Designation	D	ap	Z	L1	L5	SS	Rd°	Kg
H490 E90AX D50-4-17-L63C6	50.00	16.30	4	40.0	63.00	63	3.8	1.34
H490 E90AX D63-4-17-L73C6	63.00	16.30	4	50.0	73.00	63	2.0	3.20
H490 E90AX D80-5-17-L73C6	80.00	16.30	5	50.0	73.00	63	1.5	2.30

Rampdown angle is valid only when H490 ANKX1706R15T-FF insert is used.