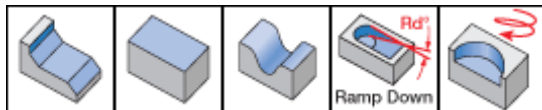
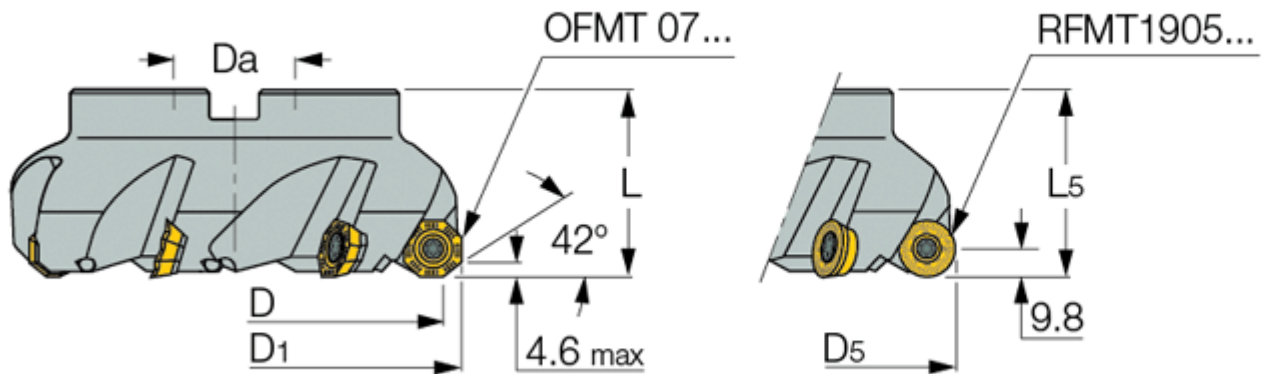




HOF : HELIOCTO, Face mills using octagonal, round and high feed segmented radius inserts.



Designation	D	D1	L	Rd?/b>	D5	L5	Rd?	D3	D6	L6	Rd?	Z	Da	Arbor	Kg
HOF D050-03-22-R07	50.00	62.5	40.00	6.5	63.30	40.50	9.0	44.80	64.00	40.60	9.0	3	22.00	A	0.31
HOF D063-04-22-R07	63.00	75.5	40.00	5.0	76.30	40.50	6.0	57.80	77.00	40.60	6.0	4	22.00	A	0.40
HOF D080-05-25.40-R07	80.00	92.5	50.00	3.5	93.30	50.50	4.5	74.80	94.00	50.60	4.5	5	25.40	B	1.05
HOF D080-05-27-R07	80.00	92.5	50.00	3.5	93.30	50.50	4.5	92.50	94.00	50.60	4.5	5	27.00	B	1.05
HOF D100-06-31.75-R07	100.00	112.5	50.00	2.5	113.30	50.50	3.0	94.80	114.00	50.60	3.0	6	31.75	C	1.63
HOF D100-06-32-R07	100.00	112.5	50.00	2.5	113.30	50.50	3.0	94.80	114.00	50.60	3.0	6	32.00	B	1.62
HOF D125-08-38.10-R07	125.00	137.5	63.00	2.5	138.30	63.50	2.5	119.80	139.00	63.60	2.5	8	38.10	C	3.07
HOF D125-08-40-R07	125.00	137.5	63.00	2.5	138.30	63.50	2.5	119.80	139.00	63.60	2.5	8	40.00	B	2.60
HOF D160-10-40-R07	160.00	172.5	63.00	1.9	173.30	63.50	1.9	154.80	174.00	63.60	-	10	40.00	C	4.37
HOF D160-10-50.80-R07	160.00	172.5	63.00	1.9	173.30	63.50	1.9	154.80	174.00	63.60	-	10	50.80	B	4.97
HOF D200-12-60-R07	200.00	212.5	63.00	1.5	213.30	63.50	1.5	194.80	214.00	63.60	-	12	60.00	C	1.15
HOF D250-15-60-R07	250.00	262.5	63.00	1.2	263.30	63.50	1.2	244.80	264.00	63.60	-	15	60.00	C	10.90
HOF D315-18-60-R07	315.00	327.5	80.00	0.9	328.30	80.50	0.9	309.80	329.00	80.60	-	18	60.00	C	22.35

Helical interpolation is applicable up to and including 100 mm diameter.
ap change according to insert.