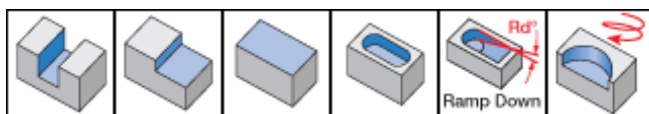
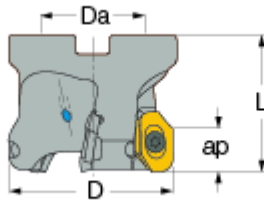




HM90 FAL-16BR : Face mills for machining aluminum, carrying inserts with corner radii equal or larger than 5 mm.



Designation	D	Z	ap	L	Da	RPM max	Rd?/b>	Arbor	Kg
HM90 FAL-D050-22-16BR	50.00	3	15.50	45.00	22.00	29000	11.0	A	0.43
HM90 FAL-D063-27-16BR	63.00	3	15.50	50.00	27.00	23000	8.0	A	0.66
HM90 FAL-D080-27-16BR	80.00	3	15.50	50.00	27.00	18000	6.0	A	0.87
HM90 FAL-D100-32-16BR	100.00	4	15.50	50.00	32.00	14500	4.0	B	0.00

Note: HM90 APCR 1605..R-P inserts with corner radii smaller than 5 mm should not be used on BR tools.

Insert tightening torque: 600 Nxcmm