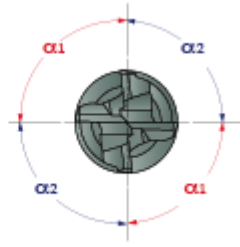
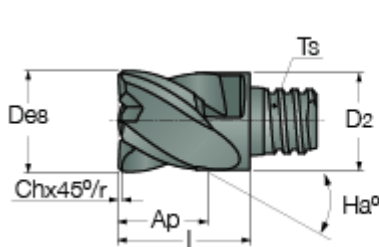
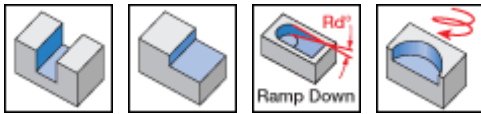




MM EC-CF : MULTI-MASTER interchangeable solid carbide head, 4 flute, 38° helix with variable pitch for roughing and finishing operations. Removal rates chatter free. Used for machining alloyed and stainless steel and exotic materials.



$\alpha_1 \neq \alpha_2$



Designation	D	Ch	r	Flute	ap	Ts	D2	l	Ha°	fz(min)	fz(max)	Grade
MM EC080E05C3CF-4T05	8.00	0.3	-	4	5.00	T05	7.70	10.00	38.0	0.03	0.09	IC908
MM EC080E05R05CF-4T05	8.00	-	0.50	4	5.00	T05	7.70	10.00	38.0	0.03	0.09	IC908
MM EC100E07C4CF-4T06	10.00	0.4	-	4	7.00	T06	9.60	13.00	38.0	0.03	0.10	IC908
MM EC100E07R05CF-4T06	10.00	-	0.50	4	7.00	T06	9.60	13.00	38.0	0.03	0.10	IC908
MM EC120E09C5CF-4T08	12.00	0.5	-	4	9.00	T08	11.70	16.50	38.0	0.04	0.11	IC908
MM EC120E09R05CF-4T08	12.00	-	0.50	4	9.00	T08	11.70	16.50	38.0	0.04	0.11	IC908
MM EC500E37C20CF-4T08	12.70	0.5	-	4	9.67	T08	12.40	16.50	38.0	0.04	0.11	IC908
MM EC500E37R31CF-4T08	12.70	0.78	0.78	4	9.67	T08	12.40	16.50	38.0	0.04	0.11	IC908
MM EC500E37R0-CF-4T08	12.70	-	0.78	4	9.67	T08	12.40	16.50	38.0	0.04	0.11	IC908
MM EC160E12C6CF-4T10	16.00	0.6	-	4	12.00	T10	15.30	20.50	38.0	0.05	0.13	IC908
MM EC160E12R05CF-4T10	16.00	-	0.50	4	12.00	T10	15.30	20.50	38.0	0.05	0.13	IC908
MM EC200E15C6CF-4T12	20.00	0.6	-	4	15.00	T12	18.45	25.50	38.0	0.05	0.17	IC908
MM EC200E15R05CF-4T12	20.00	-	0.50	4	15.00	T12	18.45	25.50	38.0	0.05	0.17	IC908
MM EC250E22C6CF-4T15	25.00	0.6	-	4	22.00	T15	23.90	37.00	38.0	0.06	0.17	IC908
MM EC250E22R05CF-4T15	25.00	-	0.50	4	22.00	T15	23.90	37.00	38.0	0.06	0.17	IC908

For Clamping keys (should be ordered separately), tightening torques and clamping instructions, click on "More Info".

Do not apply lubricant to the threaded connection.