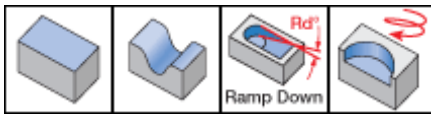
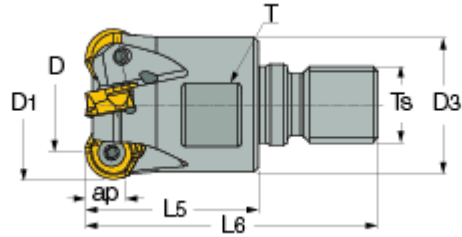




H400 ER-M : Endmills with FLEXFIT threaded connection, carrying double-sided inserts with four radii cutting edges (HELIDO ROU



Designation	D1	D	D3	Z	ap	L5	L6	T	Rd?/b>	Ts	Kg
H400 ER D20-2-M10-10	20.0	10.00	16.60	2	7.50	25.00	45.00	15.0	-	M10	0.01
H400 ER D25-3-M12-10	25.0	15.00	21.00	3	7.50	28.00	50.00	19.0	5.8	M12	0.13
H400 ER D32-5-M16-10	32.0	22.00	29.60	5	7.50	35.00	60.00	25.0	3.8	M16	0.12
H400 ER D25-2-M12-12	25.0	13.00	21.60	2	8.70	28.00	50.00	19.0	5.6	M12	0.26
H400 ER D32-4-M16-12	32.0	20.00	28.40	4	8.70	35.00	60.00	25.0	5.6	M16	0.49
H400 ER D40-5-M16-12	40.0	28.00	29.00	5	8.70	35.00	60.00	25.0	3.7	M16	0.27