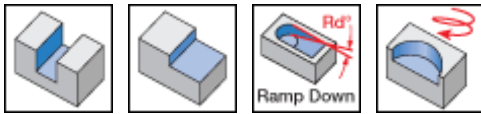
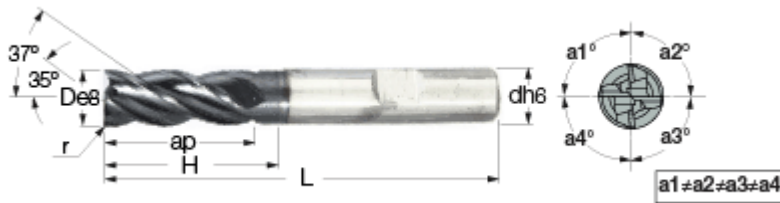




EC-H4L-CFR (Relieved neck) : 4 flute endmills with different helix (35° & 37°) and variable pitch for chatter dampening with assisted relieved shanks. Used for very high material removal rates roughing and finishing operations. Full slot milling-up to 2XD.



| Designation | D | d | ap | H | L | Flute | r | Rd° | Shank | fz(min) | fz(max) | Grade |
|---------------------------|-------|-------|-------|-------|--------|-------|------|-----|-------|---------|---------|-------|
| EC-H4L 06-12/20C6CFR.2-57 | 6.00 | 6.00 | 12.00 | 20.00 | 57.00 | 4 | 0.20 | 5.0 | C | 0.03 | 0.06 | IC900 |
| EC-H4L 06-12/20W6CFR.2-57 | 6.00 | 6.00 | 12.00 | 20.00 | 57.00 | 4 | 0.20 | 5.0 | W | 0.03 | 0.06 | IC900 |
| EC-H4L 08-16/26C8CFR.4-63 | 8.00 | 8.00 | 16.00 | 26.00 | 63.00 | 4 | 0.40 | 5.0 | C | 0.03 | 0.08 | IC900 |
| EC-H4L 08-16/26W8CFR.4-63 | 8.00 | 8.00 | 16.00 | 26.00 | 63.00 | 4 | 0.40 | 5.0 | W | 0.03 | 0.08 | IC900 |
| EC-H4L 10-20/32C10CFR.5 | 10.00 | 10.00 | 20.00 | 32.00 | 72.00 | 4 | 0.50 | 5.0 | C | 0.03 | 0.09 | IC900 |
| EC-H4L 10-20/32W10CFR.5 | 10.00 | 10.00 | 20.00 | 32.00 | 72.00 | 4 | 0.50 | 5.0 | W | 0.03 | 0.09 | IC900 |
| EC-H4L 12-24/38C12CFR.6 | 12.00 | 12.00 | 24.00 | 38.00 | 83.00 | 4 | 0.60 | 5.0 | C | 0.04 | 0.10 | IC900 |
| EC-H4L 12-24/38W12CFR.6 | 12.00 | 12.00 | 24.00 | 38.00 | 83.00 | 4 | 0.60 | 5.0 | W | 0.04 | 0.10 | IC900 |
| EC-H4L 16-32/50C16CFR.8 | 16.00 | 16.00 | 32.00 | 50.00 | 100.00 | 4 | 0.80 | 5.0 | C | 0.05 | 0.11 | IC900 |
| EC-H4L 16-32/50W16CFR.8 | 16.00 | 16.00 | 32.00 | 50.00 | 100.00 | 4 | 0.80 | 5.0 | W | 0.05 | 0.11 | IC900 |
| EC-H4L 20-40/60C20CFR1.0 | 20.00 | 20.00 | 40.00 | 60.00 | 110.00 | 4 | 1.00 | 5.0 | C | 0.05 | 0.11 | IC900 |
| EC-H4L 20-40/60W20CFR1.0 | 20.00 | 20.00 | 40.00 | 60.00 | 110.00 | 4 | 1.00 | 5.0 | W | 0.05 | 0.11 | IC900 |