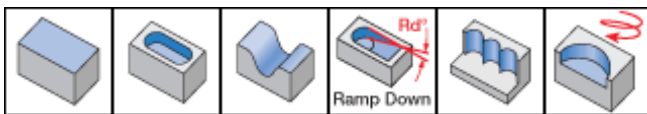
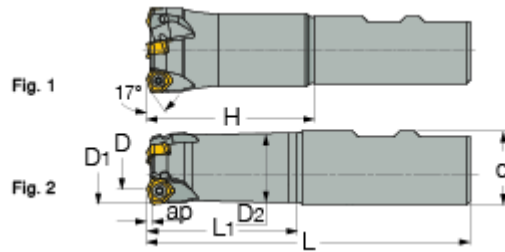




**FF EWX-05** : HELIDO UPFEED endmills for fast feed, carrying double-sided Inserts with 6 cutting edges.



Designation	D1	D	Z	L1	H	L	ap	d	Shank	Rd?/b>	Fig	Kg
FF EWX D25-3-050-W25-05	25.0	15.00	3	50.0	53.00	110.00	1.00	25.00	W	5.0	2	0.40
FF EWX D25-3-060-C25-05	25.0	15.00	3	60.0	63.00	145.00	1.00	25.00	C	5.0	2	0.40
FF EWX D25-3-080-W25-05	25.0	15.00	3	80.0	83.00	140.00	1.00	25.00	W	5.0	2	0.49
FF EWX D25-3-120-C25-05	25.0	15.00	3	120.0	123.00	180.00	1.00	25.00	C	5.0	2	1.06
FF EWX D25-3-120-W25-05	25.0	15.00	3	120.0	123.00	180.00	1.00	25.00	W	5.0	2	0.10
FF EWX D32-4-040-C25-05	32.0	22.00	4	-	40.00	180.00	1.00	25.00	C	4.0	1	1.99
FF EWX D32-4-060-W25-05	32.0	22.00	4	60.0	63.00	120.00	1.00	25.00	W	4.0	2	0.15
FF EWX D32-4-060-W32-05	32.0	22.00	4	-	63.00	125.00	1.00	32.00	W	4.0	1	0.50
FF EWX D32-4-070-C32-05	32.0	22.00	4	70.0	73.00	155.00	1.00	32.00	C	4.0	2	1.00
FF EWX D32-4-100-W25-05	32.0	22.00	4	-	100.00	160.00	1.00	25.00	W	4.0	1	0.67
FF EWX D32-4-100-W32-05	32.0	22.00	4	100.0	103.00	165.00	1.00	32.00	W	4.0	2	0.20
FF EWX D32-4-120-C32-05	32.0	22.00	4	120.0	123.00	205.00	1.00	32.00	C	4.0	2	1.62
FF EWX D32-4-150-W32-05	32.0	22.00	4	150.0	153.00	215.00	1.00	32.00	W	4.0	2	1.16
FF EWX D40-5-E50-C32-05	40.0	30.00	5	-	50.00	300.00	1.00	32.00	C	4.0	1	1.00
FF EWX D40-5-L50-C32-05	40.0	30.00	5	-	50.00	250.00	1.00	32.00	C	4.0	1	2.61
FF EWX D40-5-S50-C32-05	40.0	30.00	5	-	50.00	150.00	1.00	32.00	C	4.0	1	0.92
FF EWX D40-5-060-W32-05	40.0	30.00	5	-	60.00	125.00	1.00	32.00	W	4.0	1	1.00
FF EWX D40-5-200-W40-05	40.0	30.00	5	200.0	203.00	275.00	1.00	40.00	W	4.0	2	0.50

apmax=1 mm; fzmax=1 mm/t; r=2.3 mm for programming