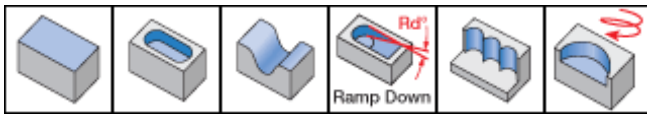
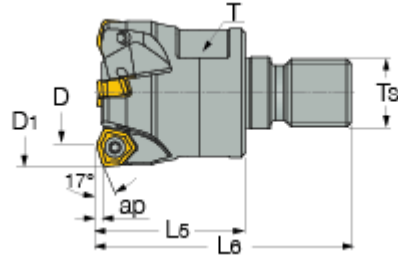




FF EWX-M-05 : HELIDO UPFEED endmills with FLEXFIT threaded adaptation, for fast feed, carrying double-sided Inserts with 6 cut



Designation	D1	D	Z	ap	L5	L6	Ts	Rd?/b>	Kg	T
FF EWX D25-3-M12-05	25.0	15.00	3	1.00	30.00	52.00	M12	5.0	0.02	19.0
FF EWX D32-4-M16-05	32.0	22.00	4	1.00	35.00	60.00	M16	4.0	0.10	25.0
FF EWX D35-4-M16-05	35.0	25.00	4	1.00	35.00	60.00	M16	3.5	0.52	25.0
FF EWX D40-5-M16-05	40.0	30.00	5	1.00	40.00	65.00	M16	2.8	0.34	25.0

apmax=1 mm; fzmax=1 mm/t; r=2.3 mm for programming