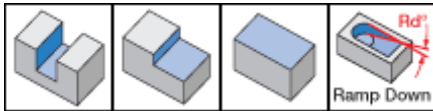
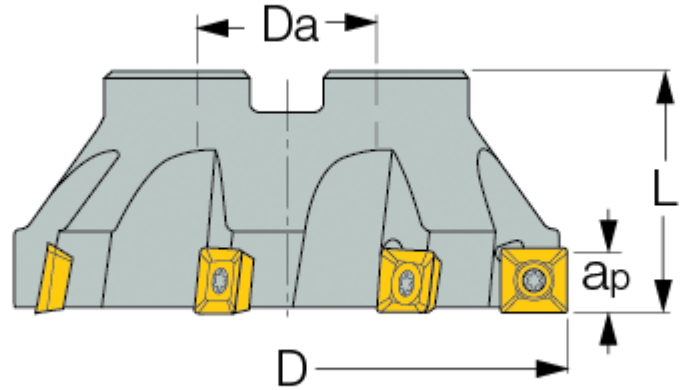




F90SP-10 : HELIQUAD, 90°face mills with S/X/QPMT 1004... inserts.



Designation	D	Z	a_p	L	D_a	Rd?/b>	Arbor	Kg
F90SP D 40-16-10	40.00	4	9.50	40.00	16.00	-	A	0.18
F90SP D 50-22-CP10	50.00	4	9.50	40.00	22.00	2.0	A	0.27
F90SP D 50-22-FP10	50.00	6	9.50	40.00	22.00	2.0	A	0.26
F90SP D 63-22-CP10	63.00	5	9.50	40.00	22.00	0.8	A	0.39
F90SP D 63-22-FP10	63.00	7	9.50	40.00	22.00	0.8	A	0.42
F90SP D 63-CP10....J	63.00	5	9.50	40.00	25.40	0.8	B	0.38
F90SP D 80-27-CP10	80.00	5	9.50	50.00	27.00	1.3	B	0.71
F90SP D 80-27-FP10	80.00	9	9.50	50.00	27.00	1.3	B	0.77
F90SP D 80-CP10...J	80.00	5	9.50	50.00	25.40	1.3	B	0.83
F90SP D 80-FP10....J	80.00	9	9.50	50.00	25.40	1.3	B	0.82
F90SP D100-32-CP10	100.00	7	9.50	50.00	32.00	0.8	B	1.32
F90SP D100-32-FP10	100.00	11	9.50	63.00	32.00	0.8	B	1.38
F90SP D100-FP10....J	100.00	11	9.50	50.00	31.75	0.8	B	1.36
F90SP D125-40-CP10	125.00	9	9.50	63.00	40.00	2.5	B	2.46