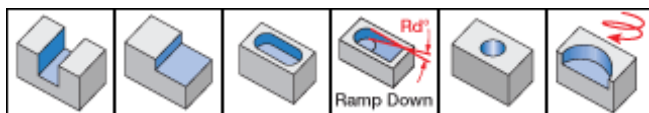
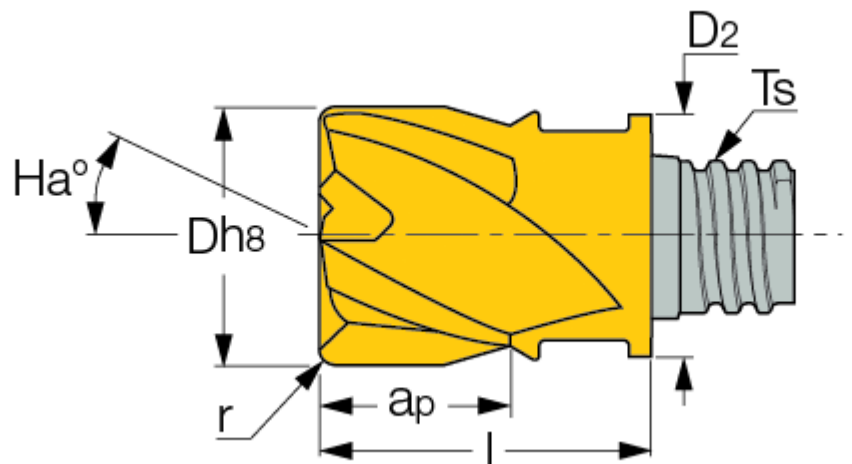




MM ECU : MULTI-MASTER, 3 flute, undersized interchangeable solid carbide heads for keyways (DIN 6885).



Designation	D	Flute	ap	r	Ts	D2	l	Ha°/b>	fz(min)	fz(max)	Grade
MM ECU077E04R020-3T05	7.70	3	4.00	0.20	T05	7.60	10.00	38.0	0.03	0.08	IC908
MM ECU097E05R030-3T06	9.70	3	5.00	0.30	T06	9.60	13.00	38.0	0.03	0.09	IC908
MM ECU117E07R030-3T08	11.70	3	7.00	0.30	T08	11.50	16.50	38.0	0.03	0.10	IC908
MM ECU157E08R030-3T10	15.70	3	8.00	0.30	T10	15.20	20.50	38.0	0.04	0.12	IC908
MM ECU197E12R040-3T12	19.70	3	12.00	0.40	T12	18.30	25.50	38.0	0.05	0.13	IC908

For Clamping keys (should be ordered separately), tightening torques and clamping instructions, click on "More Info".

Do not apply lubricant to the threaded connection.