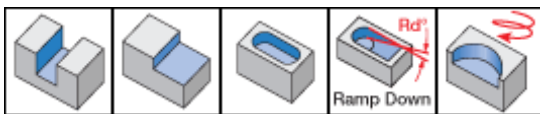
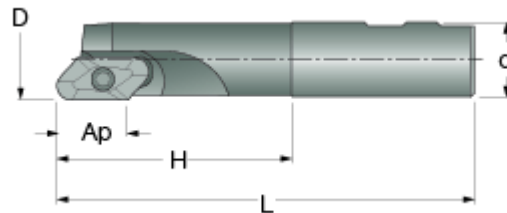




HM90 EAL-22 : Long reach endmills used for machining aluminum, with HM90 APCR 2206... inserts (HELIALU).



Designation	D	Z	H	L	d	Shank	RPM max	Rd?/b>	Kg	ap
HM90 EAL-D25-C25-L140-22	25.00	1	80.0	140.00	25.00	C	7000	25.0	0.50	20.50
HM90 EAL-D25-W25-L140-22	25.00	1	80.0	140.00	25.00	W	7000	25.0	0.49	20.50
HM90 EAL-D32-W32-L160-22	32.00	1	100.0	160.00	32.00	W	7000	22.0	0.88	20.50
HM90 EAL-D40-C40-L200-22	40.00	2	80.0	200.00	40.00	C	7000	14.0	1.76	20.50
HM90 EAL-D40-W40-L160-22	40.00	2	80.0	160.00	40.00	W	7000	14.0	0.87	20.50
HM90 EAL-D50-W32-L130-22	50.00	2	60.0	130.00	32.00	W	7000	10.0	1.09	20.50

DOC changes according to insert radius. ap 20.5 is the value for HM90 APCR 220650.

Insert tightening torque: 600 Nxcmm

For adaptation click on "More Info".