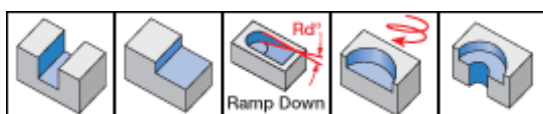
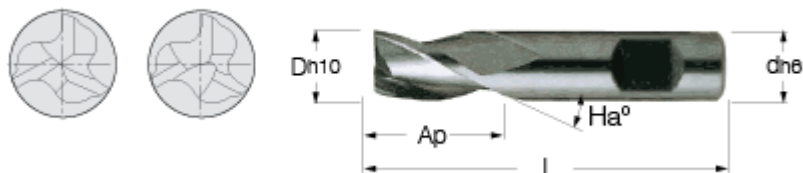




EC-A3/E3 (Economical-Medium) : SOLIDECO - economical type 3 flute, 30° and 38° helix, center cutting, medium length solid carbide



Designation	D	d	ap	L	Flute	Ha°/b>	Rd°/b>	Shank	fz(min)	fz(max)	Grade
EC-E3 02-08C02E32	2.00	2.00	8.00	32.00	3	38.0	5.0	C	0.01	0.03	IC08IC900
EC-E3 025-08C025E32	2.50	2.50	8.00	32.00	3	38.0	5.0	C	0.01	0.03	IC08IC900
EC-E3 03-12C03E38	3.00	3.00	12.00	38.00	3	38.0	5.0	C	0.01	0.04	IC08IC900
EC-A3 035-12C035E32	3.50	3.50	12.00	32.00	3	30.0	5.0	C	0.01	0.04	IC08IC900
EC-E3 04-12C04E50	4.00	4.00	12.00	50.00	3	38.0	5.0	C	0.02	0.05	IC08IC900
EC-A3 045-14C045E50	4.50	4.50	14.00	50.00	3	30.0	5.0	C	0.02	0.05	IC08IC900
EC-E3 05-14C05E50	5.00	5.00	14.00	50.00	3	38.0	5.0	C	0.02	0.06	IC08IC900
EC-A3 055-16C055E50	5.50	5.50	16.00	50.00	3	30.0	5.0	C	0.02	0.06	IC08IC900
EC-E3 06-16C06E50	6.00	6.00	16.00	50.00	3	38.0	5.0	C	0.03	0.07	IC08IC900
EC-A3 07-20C07E60	7.00	7.00	20.00	60.00	3	30.0	5.0	C	0.03	0.08	IC900
EC-E3 07-20C07E60	7.00	7.00	20.00	60.00	3	38.0	5.0	C	0.03	0.08	IC08
EC-E3 08-20C08E63	8.00	8.00	20.00	63.00	3	38.0	5.0	C	0.03	0.09	IC08IC900
EC-A3 09-20C09E60	9.00	9.00	20.00	60.00	3	30.0	5.0	C	0.03	0.09	IC08IC900
EC-E3 10-22C10E72	10.00	10.00	22.00	72.00	3	38.0	5.0	C	0.03	0.10	IC08IC900
EC-E3 12-22C12E73	12.00	12.00	22.00	73.00	3	38.0	5.0	C	0.04	0.11	IC08IC900
EC-A3 14-25C14E75	14.00	14.00	25.00	75.00	3	30.0	5.0	C	0.04	0.12	IC08IC900
EC-A3 16-25C16E75	16.00	16.00	25.00	75.00	3	30.0	5.0	C	0.05	0.13	IC08IC900
EC-E3 20-32C20E104	20.00	20.00	32.00	104.00	3	38.0	5.0	C	0.05	0.13	IC08IC900