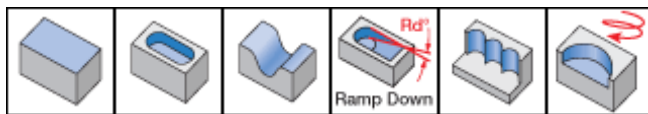
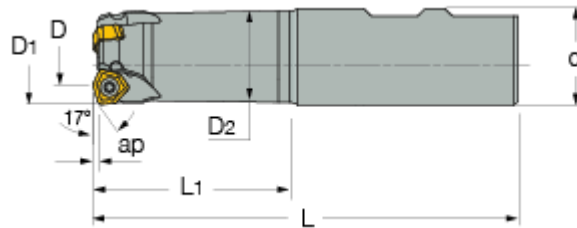




FF EWX-04 : HELIDO UPFEED fast feed endmills, carrying double-sided Inserts with 6 cutting edges.



Designation	D1	D	Z	L1	L	ap	d	D2	Shank	Rd?/b>	Kg
FF EWX D16-2-030-C16-04	16.0	8.60	2	30.0	113.00	0.80	16.00	14.90	C	5.0	0.28
FF EWX D16-2-030-W16-04	16.0	8.60	2	30.0	81.00	0.80	16.00	14.90	W	5.0	0.19
FF EWX D16-2-050-W20-04	16.0	8.60	2	50.0	109.00	0.80	20.00	14.90	W	5.0	0.23
FF EWX D16-2-070-C20-04	16.0	8.60	2	70.0	159.00	0.80	20.00	14.90	C	5.0	0.32
FF EWX D16-2-080-W20-04	16.0	8.60	2	80.0	139.00	0.80	20.00	14.90	W	5.0	0.12
FF EWX D20-3-040-W20-04	20.0	12.60	3	40.0	93.00	0.80	20.00	18.90	W	4.8	0.23
FF EWX D20-3-050-C20-04	20.0	12.60	3	50.0	133.00	0.80	20.00	18.90	C	4.8	0.33
FF EWX D20-3-060-W20-04	20.0	12.60	3	60.0	113.00	0.80	20.00	18.90	W	4.8	0.12
FF EWX D20-3-100-C20-04	20.0	12.60	3	100.0	183.00	0.80	20.00	18.90	C	4.8	0.28
FF EWX D20-3-100-W20-04	20.0	12.60	3	100.0	153.00	0.80	20.00	18.90	W	4.8	0.32

Insert radius for programming $r=1.9$ mm

For adaptation click on "More Info".