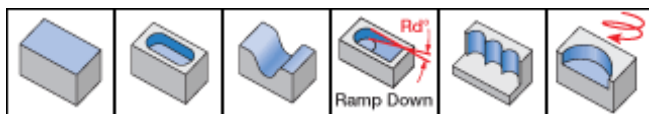
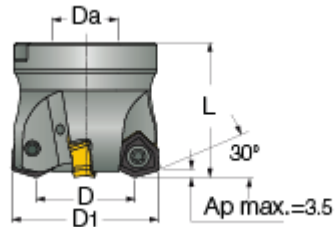




**MF FWX-08** : HELIDO UPFEED H600 LINE - moderate feed face mills carrying double-sided inserts with 6 cutting edges which can be used for a maximum depth of cut of 3.5 mm.



| Designation          | D      | D1    | Z | L     | ap max | Da    | Arbor | Rd?/b> | Kg   |
|----------------------|--------|-------|---|-------|--------|-------|-------|--------|------|
| MF FWX D050-04-22-08 | 34.70  | 50.0  | 4 | 45.00 | 3.50   | 22.00 | A     | 2.5    | 0.43 |
| MF FWX D063-05-27-08 | 47.70  | 63.0  | 5 | 50.00 | 3.50   | 27.00 | A     | 1.7    | 0.32 |
| MF FWX D080-06-32-08 | 64.70  | 80.0  | 6 | 55.00 | 3.50   | 32.00 | A     | 1.2    | 0.00 |
| MF FWX D100-07-32-08 | 84.70  | 100.0 | 7 | 50.00 | 3.50   | 32.00 | B     | 0.9    | 1.00 |
| MF FWX D125-09-40-08 | 109.70 | 125.0 | 9 | 55.00 | 3.50   | 40.00 | B     | 0.7    | 2.62 |

apmax=3.5 mm; fzmax=0.6 mm/t; r=4.7 mm for programming