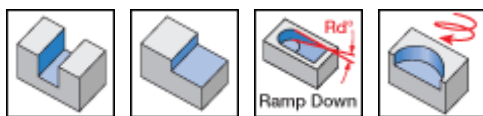
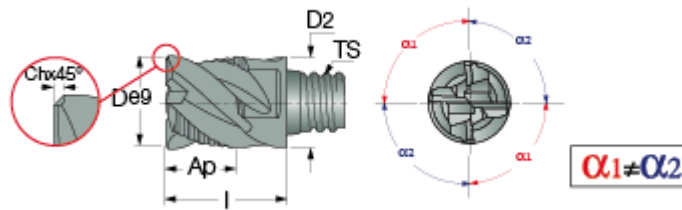


**MM EFS-CF** : 4 flute, 38° helix with variable pitch, interchangeable solid carbide heads. Used for chatter free roughing and finishing.



| Designation           | D     | Flute | ap    | Ch   | Ts  | D2    | I     | Ha°  | fz(min) | fz(max) | Grade |
|-----------------------|-------|-------|-------|------|-----|-------|-------|------|---------|---------|-------|
| MM EFS060E05-4T05 CF  | 6.00  | 4     | 5.00  | 0.25 | T05 | 7.70  | 10.00 | 38.0 | 0.03    | 0.08    | IC908 |
| MM EFS080E05-4T05 CF  | 8.00  | 4     | 5.00  | 0.3  | T05 | 7.70  | 10.00 | 38.0 | 0.03    | 0.08    | IC908 |
| MM EFS100E07-4T06 CF  | 10.00 | 4     | 7.00  | 0.4  | T06 | 9.60  | 13.00 | 38.0 | 0.03    | 0.09    | IC908 |
| MM EFS120E09-4T08 CF  | 12.00 | 4     | 9.00  | 0.5  | T08 | 11.70 | 16.50 | 38.0 | 0.04    | 0.10    | IC908 |
| MM EFS.500E37-4T08 CF | 12.70 | 4     | 9.60  | .500 | T08 | 12.40 | 16.50 | 38.0 | 0.04    | 0.10    | IC908 |
| MM EFS160E12-4T10 CF  | 16.00 | 4     | 12.00 | 0.6  | T10 | 15.30 | 20.50 | 38.0 | 0.05    | 0.11    | IC908 |
| MM EFS200E15-4T12 CF  | 20.00 | 4     | 16.00 | 0.6  | T12 | 18.44 | 25.50 | 38.0 | 0.05    | 0.11    | IC908 |
| MM EFS250E22-4T15 CF  | 25.00 | 4     | 22.00 | 0.6  | T15 | 23.90 | 37.00 | 38.0 | 0.06    | 0.11    | IC908 |

For Clamping keys (should be ordered separately), tightening torques and clamping instructions, click on "More Info".

Do not apply lubricant to the threaded connection.