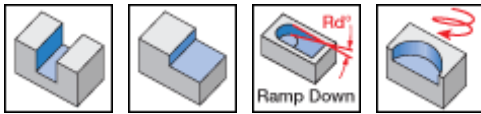
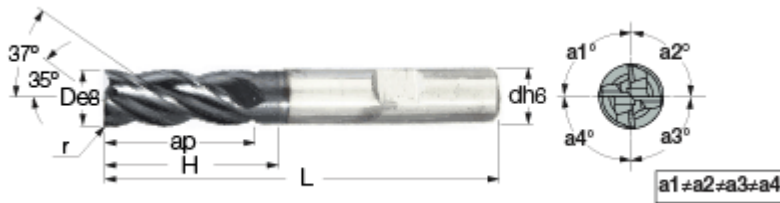




EC-H4L-CFR (Relieved neck) : 4 flute endmills with different helix (35° & 37°) and variable pitch for chatter dampening with associated relieved shanks. Used for very high material removal rates roughing and finishing operations. Full slot milling-up to 2XD.



Designation	D	d	ap	H	L	Flute	r	Rd°	Shank	fz(min)	fz(max)	Grade
EC-H4L 06-12/20C6CFR.2-57	6.00	6.00	12.00	20.00	57.00	4	0.20	5.0	C	0.03	0.06	IC900
EC-H4L 06-12/20W6CFR.2-57	6.00	6.00	12.00	20.00	57.00	4	0.20	5.0	W	0.03	0.06	IC900
EC-H4L 08-16/26C8CFR.4-63	8.00	8.00	16.00	26.00	63.00	4	0.40	5.0	C	0.03	0.08	IC900
EC-H4L 08-16/26W8CFR.4-63	8.00	8.00	16.00	26.00	63.00	4	0.40	5.0	W	0.03	0.08	IC900
EC-H4L 10-20/32C10CFR.5	10.00	10.00	20.00	32.00	72.00	4	0.50	5.0	C	0.03	0.09	IC900
EC-H4L 10-20/32W10CFR.5	10.00	10.00	20.00	32.00	72.00	4	0.50	5.0	W	0.03	0.09	IC900
EC-H4L 12-24/38C12CFR.6	12.00	12.00	24.00	38.00	83.00	4	0.60	5.0	C	0.04	0.10	IC900
EC-H4L 12-24/38W12CFR.6	12.00	12.00	24.00	38.00	83.00	4	0.60	5.0	W	0.04	0.10	IC900
EC-H4L 16-32/50C16CFR.8	16.00	16.00	32.00	50.00	100.00	4	0.80	5.0	C	0.05	0.11	IC900
EC-H4L 16-32/50W16CFR.8	16.00	16.00	32.00	50.00	100.00	4	0.80	5.0	W	0.05	0.11	IC900
EC-H4L 20-40/60C20CFR1.0	20.00	20.00	40.00	60.00	110.00	4	1.00	5.0	C	0.05	0.11	IC900
EC-H4L 20-40/60W20CFR1.0	20.00	20.00	40.00	60.00	110.00	4	1.00	5.0	W	0.05	0.11	IC900