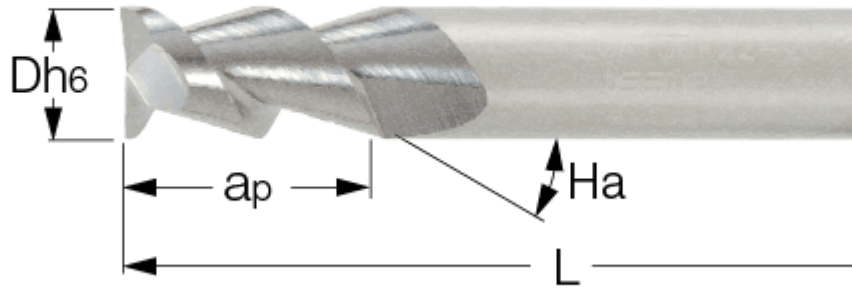
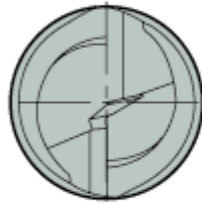
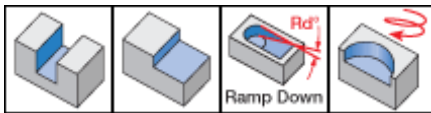




ECA-F-2 : 2 flute, 55°helix medium length solid carbide endmills. Used for machining aluminum.



Aluminum



Designation	D	d	ap	L	Flute	Ha°/b>	Rd°/b>	Shank	fz(min)	fz(max)	Grade
ECA040F11-2C04	4.00	4.00	11.00	50.00	2	55.0	5.0	C	0.02	0.05	IC08
ECA060F13-2C06	6.00	6.00	13.00	57.00	2	55.0	5.0	C	0.03	0.07	IC08
ECA080F20-2C08	8.00	8.00	20.00	63.00	2	55.0	5.0	C	0.03	0.09	IC08
ECA100F22-2C10	10.00	10.00	22.00	72.00	2	55.0	5.0	C	0.03	0.10	IC08
ECA120F25-2C12	12.00	12.00	25.00	83.00	2	55.0	5.0	C	0.04	0.11	IC08
ECA160F32-2C16	16.00	16.00	32.00	92.00	2	55.0	5.0	C	0.05	0.13	IC08
ECA200F38-2C20	20.00	20.00	38.00	104.00	2	55.0	5.0	C	0.05	0.13	IC08
ECA250F45-2C25	25.00	25.00	45.00	121.00	2	55.0	5.0	C	0.05	0.13	IC08