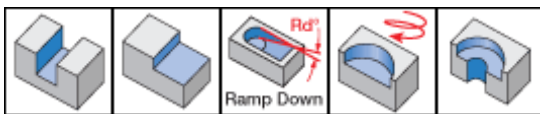




**EFS-B44** : FINISHRED, combination of roughing and finishing solid carbide endmill in a single tool. 4 flute, medium length, 45°helix



Designation	D	d	ap	H	L	Flute	Ha°/b>	Rd°/b>	Shank	Ch	fz(min)	fz(max)	Grade
EFS-B44 06-14/20C06-57	6.00	6.00	14.00	20.00	57.00	4	45.0	5.0	C	0.25	0.03	0.06	IC900
EFS-B44 06-14/20W06-57	6.00	6.00	14.00	20.00	57.00	4	45.0	5.0	W	0.25	0.03	0.06	IC900
EFS-B44 06-14C06-57	6.00	6.00	14.00	-	57.00	4	45.0	5.0	C	0.25	0.03	0.06	IC300IC900
EFS-B44 06-14W06-57	6.00	6.00	14.00	-	57.00	4	45.0	5.0	W	0.25	0.03	0.06	IC300IC900
EFS-B44 08-18/26C08-63	8.00	8.00	18.00	26.00	63.00	4	45.0	5.0	C	0.30	0.03	0.08	IC900
EFS-B44 08-18/26W08-63	8.00	8.00	18.00	26.00	63.00	4	45.0	5.0	W	0.30	0.03	0.08	IC900
EFS-B44 08-18C08-63	8.00	8.00	18.00	-	63.00	4	45.0	5.0	C	0.30	0.03	0.08	IC300IC900
EFS-B44 08-18W08-63	8.00	8.00	18.00	-	63.00	4	45.0	5.0	W	0.30	0.03	0.08	IC300IC900
EFS-B44 10-22/32C10-72	10.00	10.00	22.00	32.00	72.00	4	45.0	5.0	C	0.30	0.03	0.09	IC900
EFS-B44 10-22/32W10-72	10.00	10.00	22.00	32.00	72.00	4	45.0	5.0	W	0.30	0.03	0.09	IC900
EFS-B44 10-22C10-72	10.00	10.00	22.00	-	72.00	4	45.0	5.0	C	0.30	0.03	0.09	IC300IC900
EFS-B44 10-22W10-72	10.00	10.00	22.00	-	72.00	4	45.0	5.0	W	0.30	0.03	0.09	IC300IC900
EFS-B44 12-26/38C12-83	12.00	12.00	26.00	38.00	83.00	4	45.0	5.0	C	0.40	0.04	0.10	IC900
EFS-B44 12-26/38W12-83	12.00	12.00	26.00	38.00	83.00	4	45.0	5.0	W	0.40	0.04	0.10	IC900
EFS-B44 12-26C12-83	12.00	12.00	26.00	-	83.00	4	45.0	5.0	C	0.40	0.04	0.10	IC900
EFS-B44 12-26W12-83	12.00	12.00	26.00	-	83.00	4	45.0	5.0	W	0.40	0.04	0.10	IC300IC900
EFS-B44 14-30C14-83	14.00	14.00	30.00	-	83.00	4	45.0	5.0	C	0.40	0.04	0.11	IC300IC900
EFS-B44 14-30W14-83	14.00	14.00	30.00	-	83.00	4	45.0	5.0	W	0.40	0.04	0.11	IC300IC900
EFS-B44 16-34/50C16-100	16.00	16.00	34.00	50.00	100.00	4	45.0	5.0	C	0.60	0.05	0.11	IC900
EFS-B44 16-34/50W16-100	16.00	16.00	34.00	50.00	100.00	4	45.0	5.0	W	0.60	0.05	0.11	IC900
EFS-B44 16-34C16-92	16.00	16.00	34.00	-	92.00	4	45.0	5.0	C	0.60	0.05	0.11	IC300IC900
EFS-B44 16-34W16-92	16.00	16.00	34.00	-	92.00	4	45.0	5.0	W	0.60	0.05	0.11	IC300IC900
EFS-B44 20-42/62C20-125	20.00	20.00	42.00	62.00	125.00	4	45.0	5.0	C	0.60	0.05	0.11	IC900
EFS-B44 20-42/62W20-125	20.00	20.00	42.00	62.00	125.00	4	45.0	5.0	W	0.60	0.05	0.11	IC900

EFS-B44 20-42C20-104	20.00	20.00	42.00	-	104.00	4	45.0	5.0	C	0.60	0.05	0.11	IC300IC900
EFS-B44 20-42W20-104	20.00	20.00	42.00	-	104.00	4	45.0	5.0	W	0.60	0.05	0.11	IC300IC900
EFS-B44 25-52C25-121	25.00	25.00	52.00	-	121.00	4	45.0	5.0	C	0.60	0.06	0.11	IC300IC900
EFS-B44 25-52W25-121	25.00	25.00	52.00	-	121.00	4	45.0	5.0	W	0.60	0.06	0.11	IC300IC900

IC300 should be mainly used for machining exotic materials