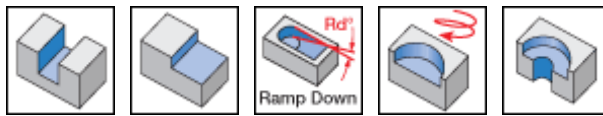
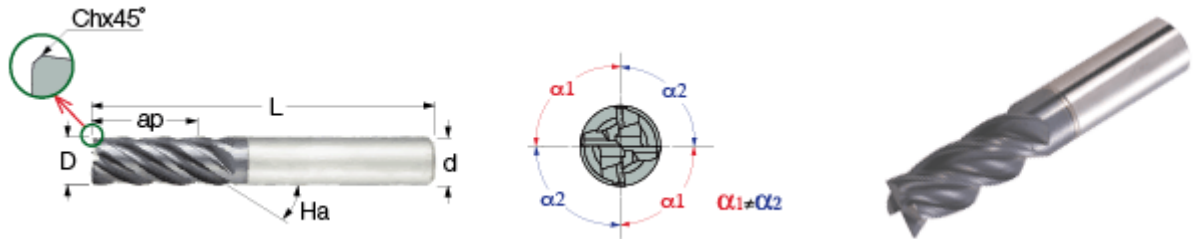




EC-E5L-CF : 5 flute, 38° helix with variable pitch for roughing and finishing operations. High material removal rates chatter free. Use on alloyed and stainless steel, titanium and exotic materials. Full slot milling - up to 3XD.



Designation	D	d	ap	L	Flute	Ha°	Rd°	Shank	Ch	fz(min)	fz(max)	Grade
EC-E5L 06-15C06CF57	6.00	6.00	15.00	57.00	5	38.0	5.0	C	0.20	0.03	0.07	IC900
EC-E5L 06-15W06CF57	6.00	6.00	15.00	57.00	5	38.0	5.0	W	0.20	0.03	0.07	IC900
EC-E5L 08-20C08CF63	8.00	8.00	20.00	63.00	5	38.0	5.0	C	0.25	0.03	0.09	IC900
EC-E5L 08-20W08CF63	8.00	8.00	20.00	63.00	5	38.0	5.0	W	0.25	0.03	0.09	IC900
EC-E5L 10-25C10CF72	10.00	10.00	25.00	72.00	5	38.0	5.0	C	0.30	0.03	0.10	IC900
EC-E5L 10-25W10CF72	10.00	10.00	25.00	72.00	5	38.0	5.0	W	0.30	0.03	0.10	IC900
EC-E5L 12-30C12CF83	12.00	12.00	30.00	83.00	5	38.0	5.0	C	0.40	0.04	0.11	IC900
EC-E5L 12-30W12CF83	12.00	12.00	30.00	83.00	5	38.0	5.0	W	0.40	0.04	0.11	IC900
EC-E5L 16-40C16CF100	16.00	16.00	40.00	100.00	5	38.0	5.0	C	0.50	0.05	0.13	IC900
EC-E5L 16-40W16CF100	16.00	16.00	40.00	100.00	5	38.0	5.0	W	0.50	0.05	0.13	IC900
EC-E5L 20-50C20CF125	20.00	20.00	50.00	125.00	5	38.0	5.0	C	0.50	0.05	0.17	IC900
EC-E5L 20-50W20CF125	20.00	20.00	50.00	125.00	5	38.0	5.0	W	0.50	0.05	0.17	IC900

For recommended feed, Click on "More Info".