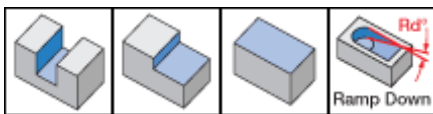
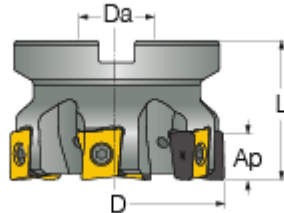




**T490 FLN-13** : HELITANG T490 Line, 90° face mills using T490 LNMT/LNHT 13... tangentially clamped inserts with 4 helical, 13 mm



Designation	D	Z	ap	L	Da	Arbor	Rd?/b>	Kg
T490 FLN D040-04-16-R-13	40.00	4	12.50	40.00	16.00	A	2.0	0.39
T490 FLN D040-05-16-R-13	40.00	5	12.50	40.00	16.00	A	2.0	0.62
T490 FLN D050-05-22-R-13	50.00	5	12.50	40.00	22.00	A	1.5	0.48
T490 FLN D050-06-22-R-13	50.00	6	12.50	40.00	22.00	A	1.5	0.25
T490 FLN D063-06-22-L-13	63.00	6	12.50	40.00	22.00	A	1.1	0.05
T490 FLN D063-06-22-R-13	63.00	6	12.50	40.00	22.00	A	1.1	0.25
T490 FLN D063-08-22-R-13	63.00	8	12.50	40.00	22.00	A	1.1	1.27
T490 FLN D080-5-25.4-R13	80.00	5	12.50	50.00	25.40	B	0.9	0.24
T490 FLN D080-07-27-R-13	80.00	7	12.50	50.00	27.00	B	0.9	1.75
T490 FLN D080-7-25.4-R-13	80.00	7	12.50	50.00	25.40	B	0.9	0.00
T490 FLN D080-10-25.4-R13	80.00	10	12.50	50.00	25.40	B	0.9	2.09
T490 FLN D080-10-27-R-13	80.00	10	12.50	50.00	27.00	B	0.9	1.20
T490 FLN D100-6-31.75-R13	100.00	6	12.50	50.00	31.75	B	0.7	3.50
T490 FLN D100-08-32-R-13	100.00	8	12.50	50.00	32.00	B	0.7	0.33
T490 FLN D100-8-31.75-R13	100.00	8	12.50	50.00	31.75	B	0.7	0.26
T490 FLN D100-13-32-R-13	100.00	13	12.50	100.00	32.00	B	0.7	1.45
T490 FLN D125-07-38.1-R13	125.00	7	12.50	63.00	38.10	B	0.5	0.00
T490 FLN D125-09-38.1-R13	125.00	9	12.50	63.00	38.10	B	0.5	7.70
T490 FLN D125-09-40-R-13	125.00	9	12.50	63.00	40.00	B	0.5	2.64
T490 FLN D125-17-40-R-13	125.00	17	12.50	63.00	40.00	B	0.5	0.32
T490 FLN D200-15-60-R-13	200.00	15	12.50	63.00	60.00	B	0.5	0.10

When machining slots, coarse pitch cutters should be used.