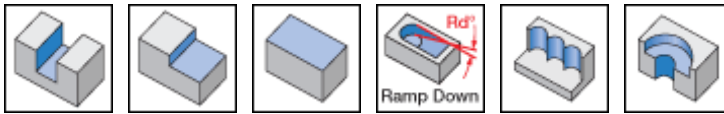
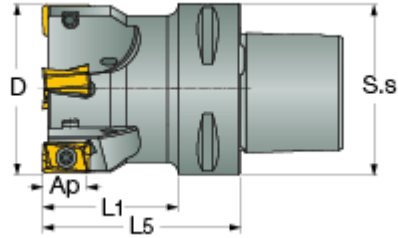




**H490 E90AX-17-C#** : 90° endmills with CAMFIX shanks that use H490 ANKX 17... double-sided rectangular inserts with 4 helical cutting edges. Used for heavy applications. (HELIDO 490 Line).



| Designation               | D     | ap    | Z | L1   | L5    | SS | Rd° | Kg   |
|---------------------------|-------|-------|---|------|-------|----|-----|------|
| H490 E90AX D50-4-17-L63C6 | 50.00 | 16.30 | 4 | 40.0 | 63.00 | 63 | 3.8 | 1.34 |
| H490 E90AX D63-4-17-L73C6 | 63.00 | 16.30 | 4 | 50.0 | 73.00 | 63 | 2.0 | 3.20 |
| H490 E90AX D80-5-17-L73C6 | 80.00 | 16.30 | 5 | 50.0 | 73.00 | 63 | 1.5 | 2.30 |

Rampdown angle is valid only when H490 ANKX1706R15T-FF insert is used.